



M-19007-BRA35
2021-2023MY Bronco
35" Spare Tire Carrier Kit – Analog

NO PART OF THIS DOCUMENT MAY BE REPRODUCED WITHOUT PRIOR AGREEMENT AND WRITTEN PERMISSION OF
FORD PERFORMANCE PARTS © Ford Motor Company 2020

PRIOR TO INSTALLATION READ THESE INSTRUCTION COMPETELY
For questions, Call the FORD PERFORMANCE Techline 1-800-367-3788

Please visit <https://www.performanceparts.ford.com> for warranty information



Ford Factory Shop Manual purchase options www.motorcraftservice.com

NO PART OF THIS DOCUMENT MAY BE REPRODUCED WITHOUT PRIOR AGREEMENT AND WRITTEN PERMISSION OF FORD PERFORMANCE PARTS © Ford Motor Company 2020

Kit contents:

<u>Description</u>	<u>Quantity</u>
35" Spare Tire Carrier	1
35" Swing Gate Rubber Bumper Spacer	2

Special Tool(s) / General Equipment



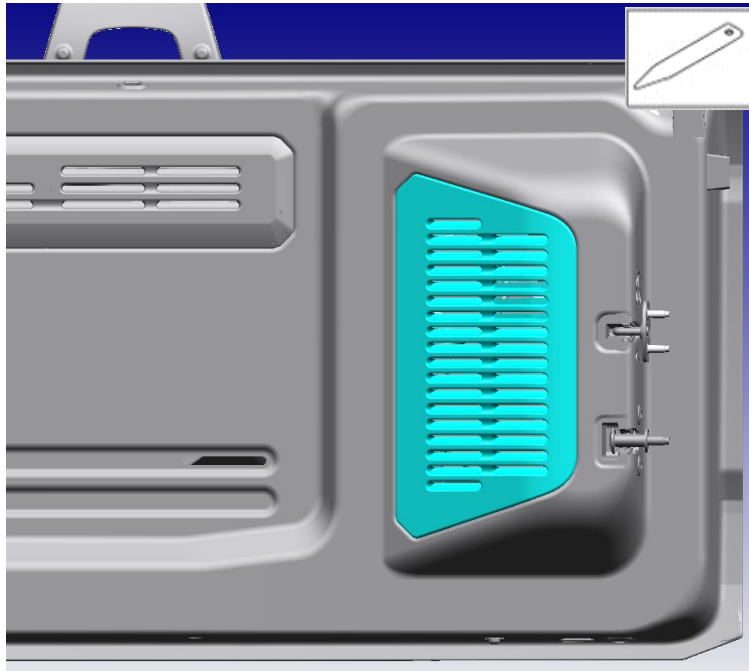
Ford Factory Shop Manual purchase options www.motorcraftservice.com

NO PART OF THIS DOCUMENT MAY BE REPRODUCED WITHOUT PRIOR AGREEMENT AND WRITTEN PERMISSION OF FORD PERFORMANCE PARTS © Ford Motor Company 2020

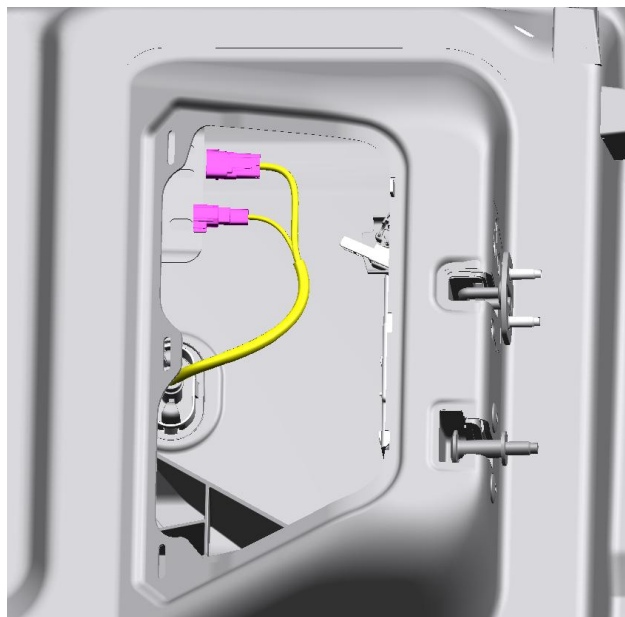
Removal – Spare Tire Carrier

NOTE: Removal steps in this procedure may contain installation details.

1. On the backside of the tailgate, remove the cover.



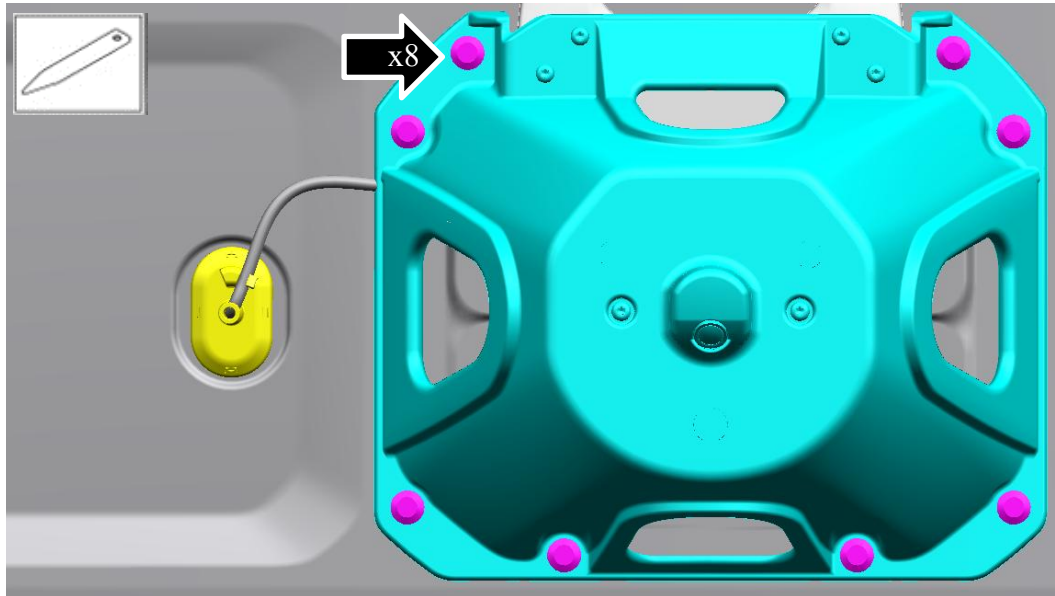
2. Disconnect the electrical connectors.



Ford Factory Shop Manual purchase options www.motorcraftservice.com

NO PART OF THIS DOCUMENT MAY BE REPRODUCED WITHOUT PRIOR AGREEMENT AND WRITTEN PERMISSION OF FORD PERFORMANCE PARTS © Ford Motor Company 2020

3. Remove the electrical cover then remove the bolts and spare tire carrier from the tailgate.
Torque: 30 Nm (22 ft-lb)



4. Remove the fasteners and rubber bumper spacers.





FORD PERFORMANCE

**M-19007-BRA35
2021-2023MY Bronco
35" Spare Tire Carrier Kit – Analog**

NO PART OF THIS DOCUMENT MAY BE REPRODUCED WITHOUT PRIOR AGREEMENT AND WRITTEN PERMISSION OF
FORD PERFORMANCE PARTS © Ford Motor Company 2020

Installation

1. To install, reverse the removal procedure.
2. Using a scan tool, carry out the APIM LIN new module initialization.
3. Follow the on-screen instructions.
4. Check the vehicle for the active guidelines option. Refer to description and operation in the appropriate vehicle section.
5. If equipped with active guidelines, drive the vehicle on a flat, smooth road at 32 km/h (20 mph) or more, with hands placed loosely on the steering wheel and minimal steering correction for approximately 30 seconds.
6. Verify functionality of the camera system.
 1. Engine on with emergency brake applied throughout the entire procedure.
 2. With the brake pedal applied throughout the entire procedure, put the vehicle into "Reverse".
 3. Verify SYNC screen displays a valid rear view camera image with static guidelines.
 4. Turn the steering wheel 360° to the left or right and verify SYNC screen shows the dynamic guidelines.
 5. Turn the steering wheel back to straight. Put the vehicle into "Park". Engine off.

Ford Factory Shop Manual purchase options www.motorcraftservice.com