

Part Description: 2022+ BRONCO RAPTOR CARBON

FIBER REAR EXOSKELETON

NO PART OF THIS DOCUMENT MAY BE REPRODUCED WITHOUT PRIOR AGREEMENT AND WRITTEN PERMISSION OF FORD PERFORMANCE PARTS.

Please visit www.performanceparts.ford.com for the most current instruction information

!!! PLEASE READ ALL OF THE FOLLOWING INSTRUCTIONS CAREFULLY PRIOR TO INSTALLATION.

AT ANY TIME YOU DO NOT UNDERSTAND THE INSTRUCTIONS, PLEASE CALL THE FORD PERFORMANCE TECHLINE AT 1-800-367-3788!!!



## **Hood Vent Kit:**

Quantity	Part Name
4	Exoskeleton Fastener
1	Rubber Bumper W/Fastener
2	Acc. Plug



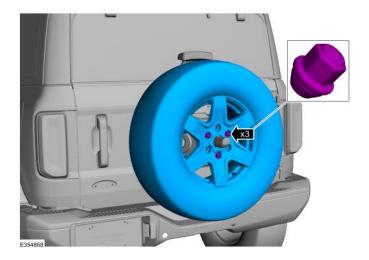
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**NOTE:** Removal steps in this procedure may contain installation details.

Step 1: Remove (3) lug nuts from the spare tire and remove the tire. *Torque*: 66 lb.ft (90 Nm)



Step 2: Remove the bolt from the safety tether.



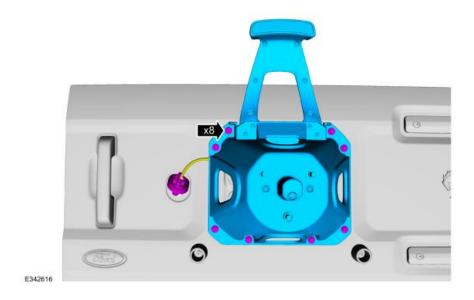


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Step 3: Remove the bolts and the spare tire carrier. *Torque*: 18 lb.ft (25 Nm)



Step 4: Remove the push pin retainer from the rubber bumper, remove the bumper.





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Step 5: Remove (4) bolts from exoskeleton and remove from the vehicle.



Step 6: Install the supplied accessory plugs into the carbon fiber exoskeleton.



Step 7: To install the carbon fiber exoskeleton, reverse the removal procedure.

**NOTE:** Hand tighten the (4) bolts, do not use power tools to install. Excessive pressure may damage the carbon fiber.



## Part Number: M-16600-BG / M-16600-BM Part Description: 2022+ BRONCO RAPTOR CARBON FIBER REAR EXOSKELETON

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## Care

Carbon fiber products are durable, but still requires care and maintenance to stay looking good. More specifically, keep the products clean and minimize exposure to the sun. Gloss finish products should be waxed with a car care product designated for clear coat finishes (non-abrasive). Matte finish products should not be waxed, surface may become spotty. Grease or fingerprints may be reduced from matte finish with rubbing alcohol. Do not use high heat to apply wrap, PPF or ceramic coating as the heat may damage the clear finish and/or the resin within the carbon fiber product. Do not drive your vehicle equipped with carbon fiber products through an automated or commercial car wash due to the high-water pressure, high water temperature and unknown soap content. Wash your vehicle by hand with low water pressure, low water temperature and a quality automotive grade Ph neutral soap formulated to minimize scratching and fading (intended for late model clear coat finishes). Do not use a high-pressure wand on carbon fiber surfaces.