



M-15200K-CXR
2021 Bronco Sport Off-Road
Roof-Mounted LED Light Bar

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PRIOR TO INSTALLATION READ THESE INSTRUCTION COMPLETELY
For questions, Call the FORD PERFORMANCE Techline 1-800-367-3788

Please visit <https://www.performanceparts.ford.com> for warranty information



Kit Contents	Quantity
SR-series 40" straight light bar	1
SR 10" Lens Covers	4
Rocker switch, cherry, 2-position	1
Switch wiring adapter kit	1
Mounting fasteners/tools kit	1
Roof rack bracket, RH	1
Roof rack bracket, LH	1
Rigid hardware kit	1

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INSTALLATION PROCEDURE

NOTE: Use the General Equipment: Interior Trim Remover.

1. Position aside the left hand (LH) side A-pillar trim panel. See Figure 1.
 1. Release the clips.
 2. Lifting upward and backward on the A-pillar trim panel, release the lower tabs from the instrument panel.

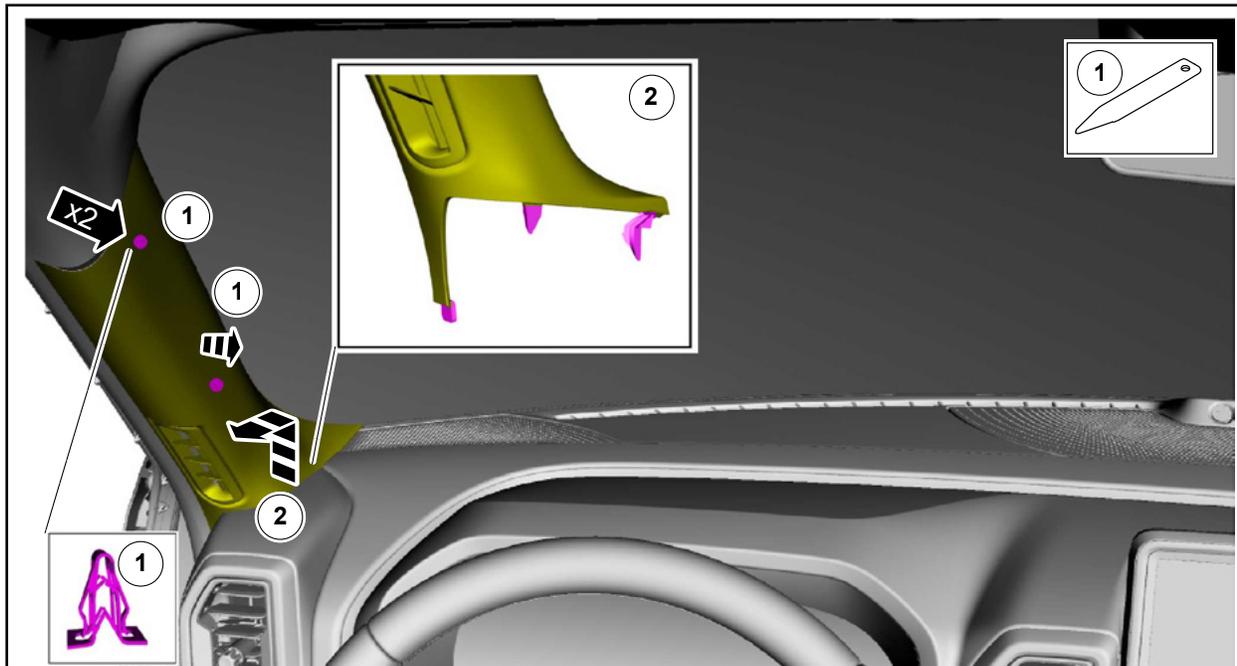


FIGURE 1

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2. Remove the LH A-pillar trim panel. See Figure 2.

1. Remove the A-pillar trim panel tether cord hold down nut.
 - Torque: 55 lb.in (6.2 Nm)
2. Remove the A-pillar trim panel tether cord from the post.
3. Remove the A-pillar trim panel.



FIGURE 2

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3. Position the front LH seat in the full forward position. See Figure 3.



FIGURE 3



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NOTE: Be sure not to over articulate the lower B-pillar which may cause stress marks, creases, and or damage.

NOTE: Driver seat and seatbelt removed for clarity.

4. Position aside the top portion of the LH lower B-pillar aside. See Figure 4.

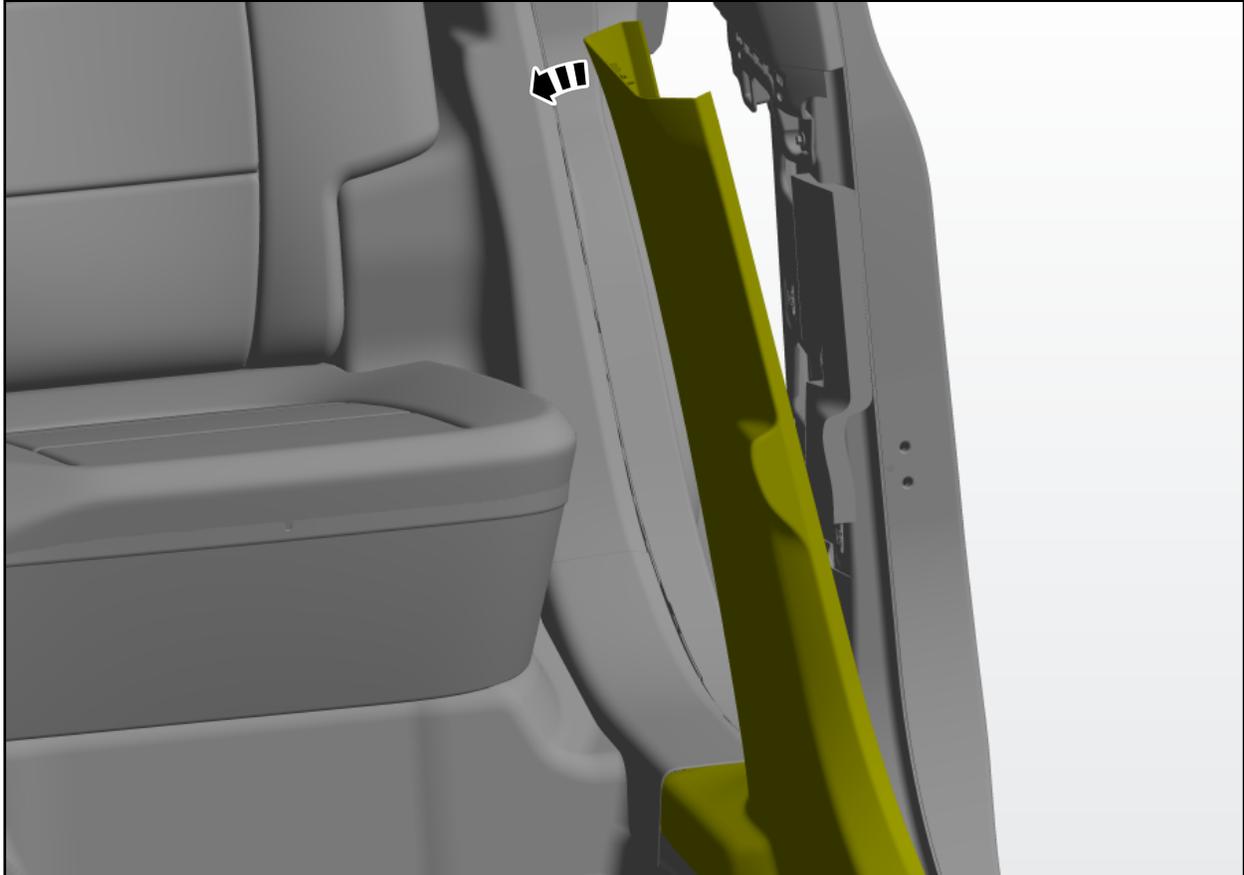


FIGURE 4

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NOTE: Seats removed for clarity.

5. Remove the upper LH B-pillar trim panel bolt. See Figure 5.
- *Torque:* 80 lb.in (9 Nm)

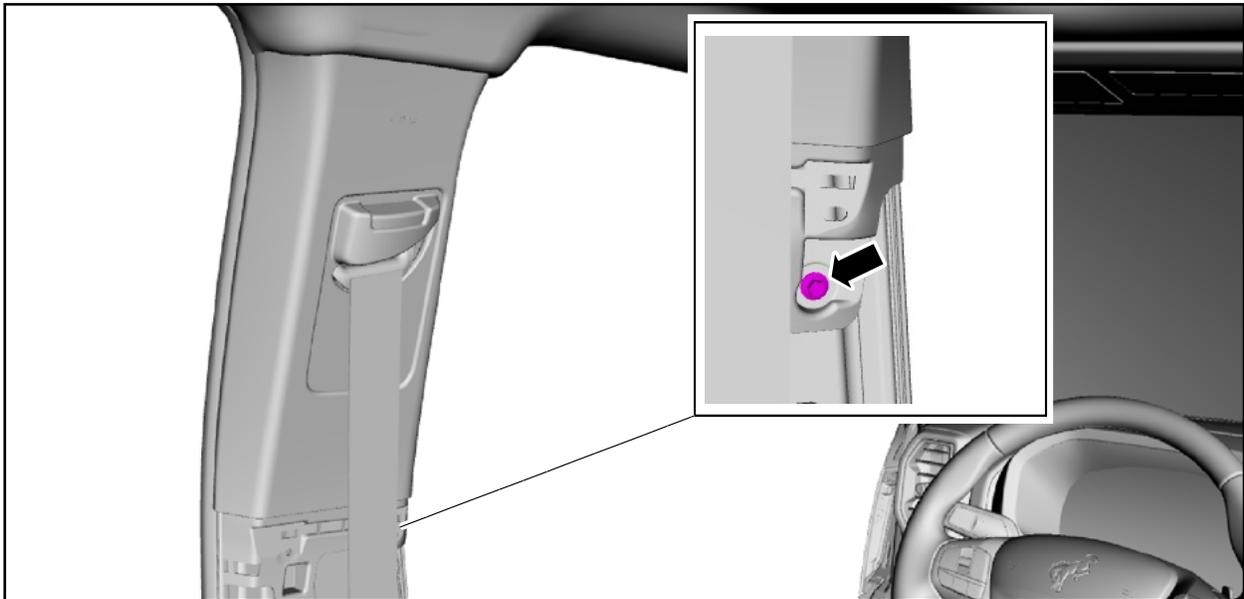


FIGURE 5

NOTE: Use the General Equipment: Interior Trim Remover.

NOTE: Seats removed for clarity.

6. Release the upper B-pillar trim panel lower clip. See Figure 6.

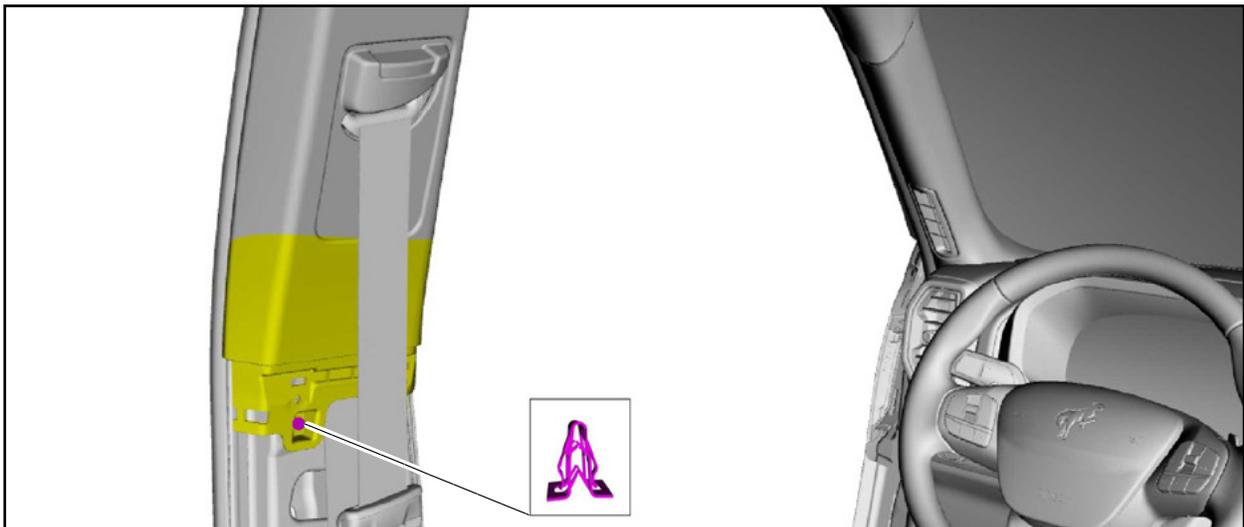


FIGURE 6

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NOTICE: The upper B-pillar trim panel must be positioned downward to allow the upper clips to release correctly. Failure to follow this direction may cause damage to the upper B-pillar trim panel.

NOTE: Seats removed for clarity.

7. Slide the upper B-pillar trim panel down, aligning the clips to the slots in the sheet metal. See Figure 7.

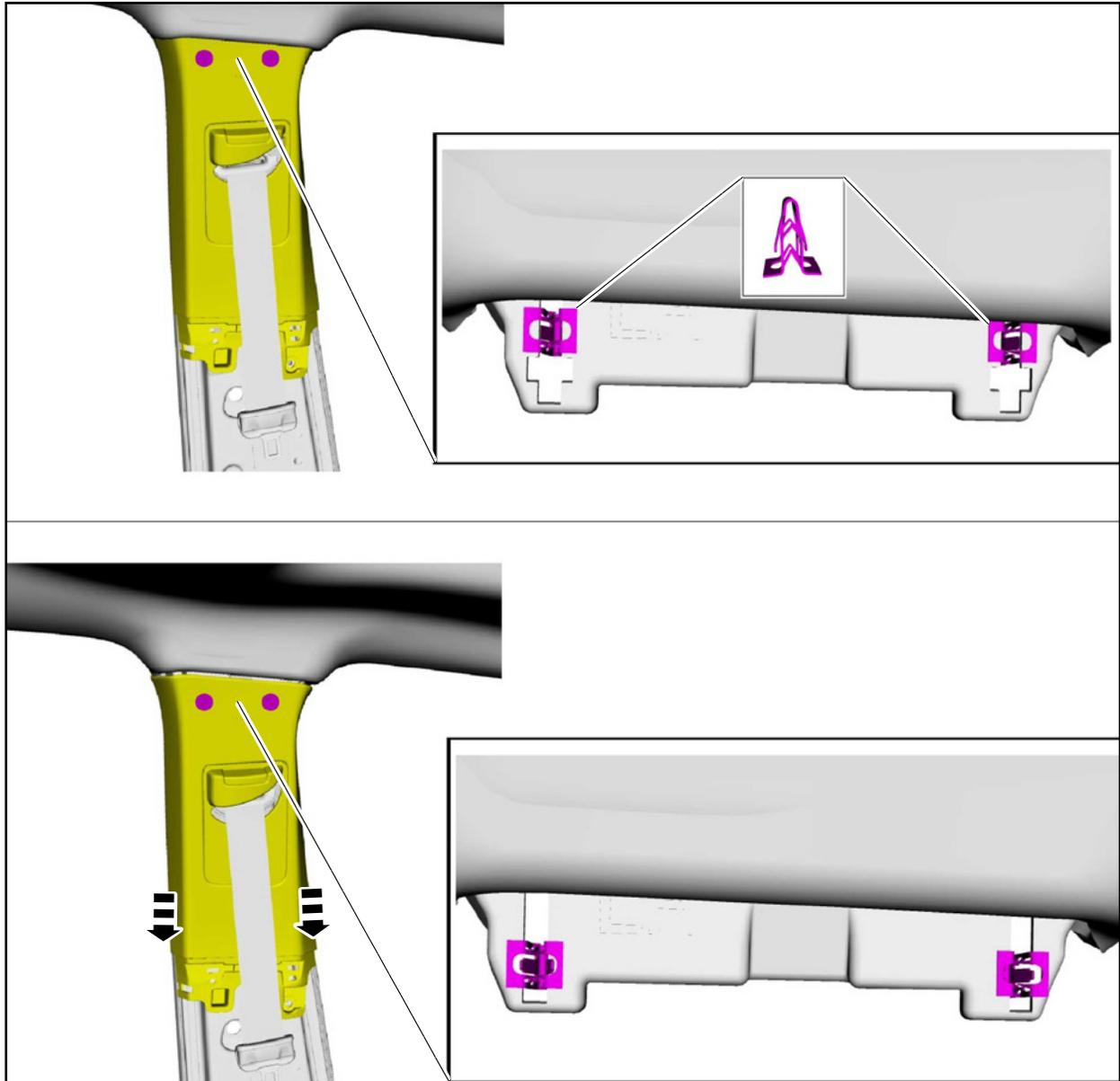


FIGURE 7

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8. Position the upper B-pillar down the seatbelt and out of the way. See Figure 8.

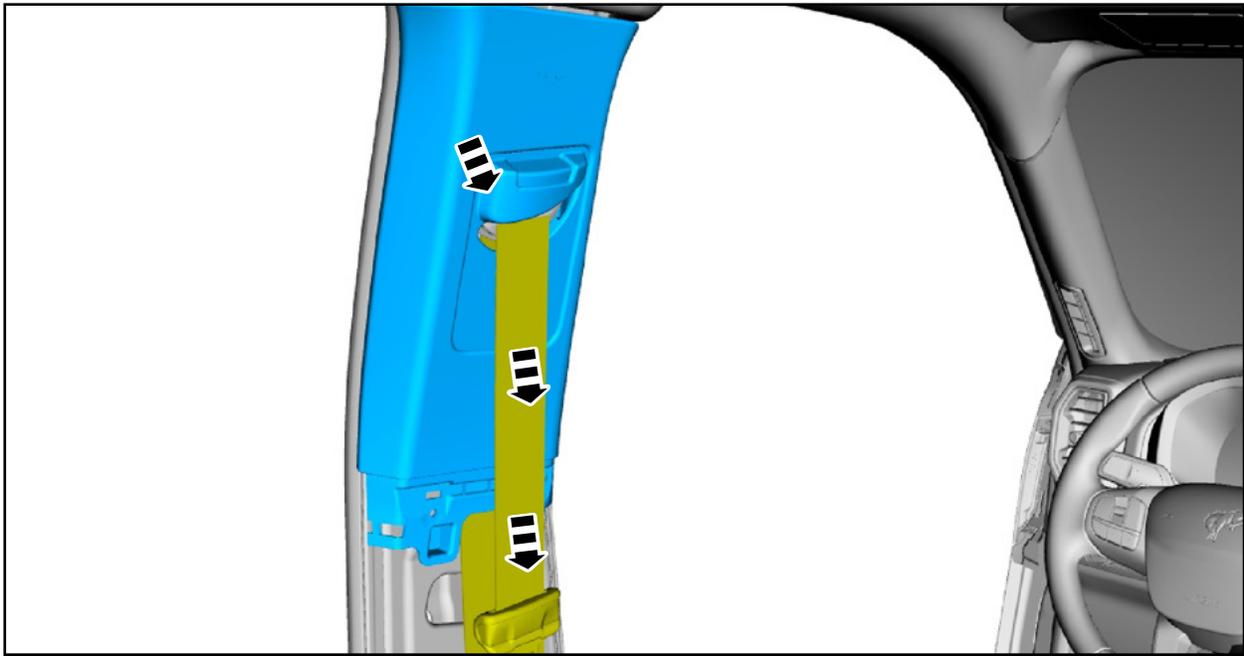


FIGURE 8

NOTE: Use the General Equipment: Interior Trim Remover.

9. Remove the LH rear scuff plate trim panel. See Figure 9.

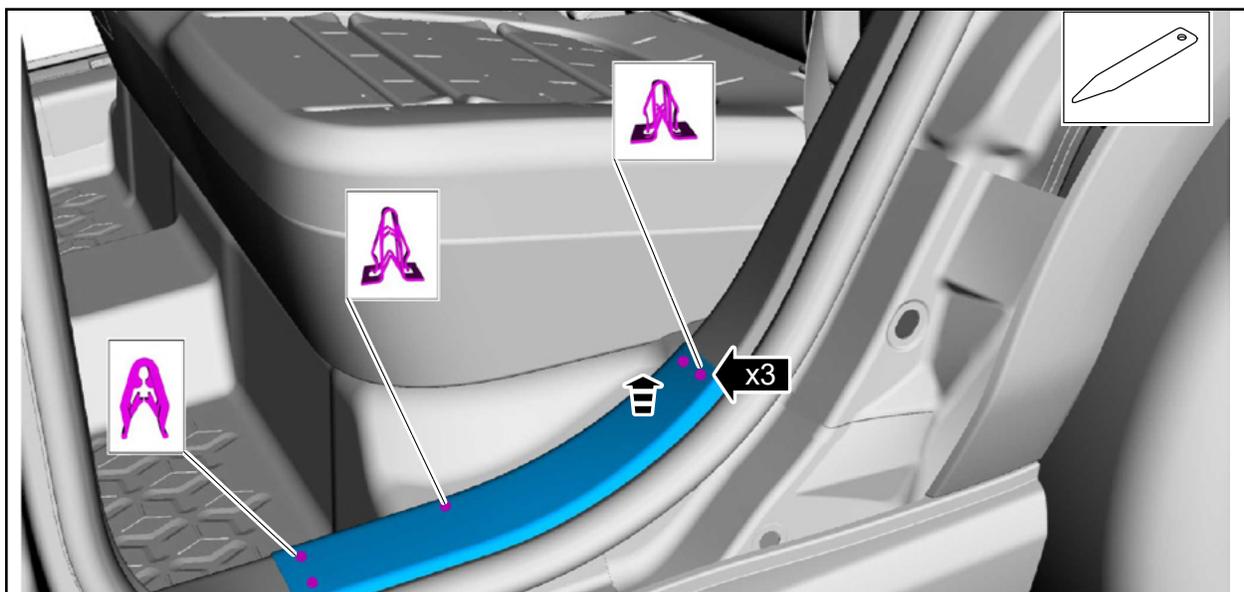


FIGURE 9

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10. Position the LH portion of the liftgate weatherstrip aside. See Figure 10.

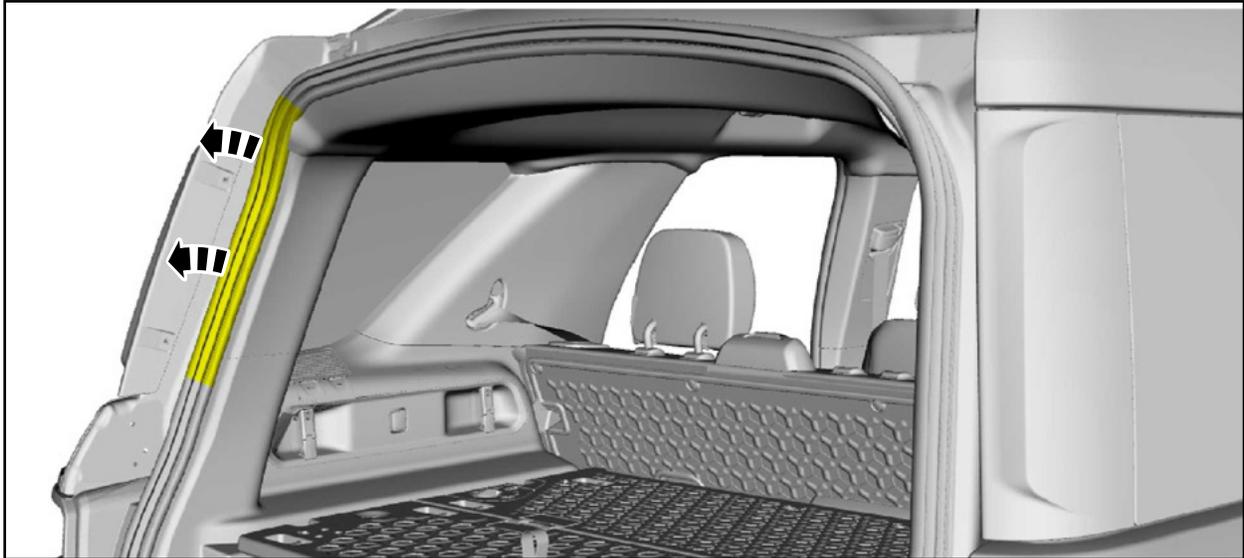


FIGURE 10

NOTE: Use the General Equipment: Interior Trim Remover.

11. Release the LH D-pillar trim panel lower clips. See Figure 11.

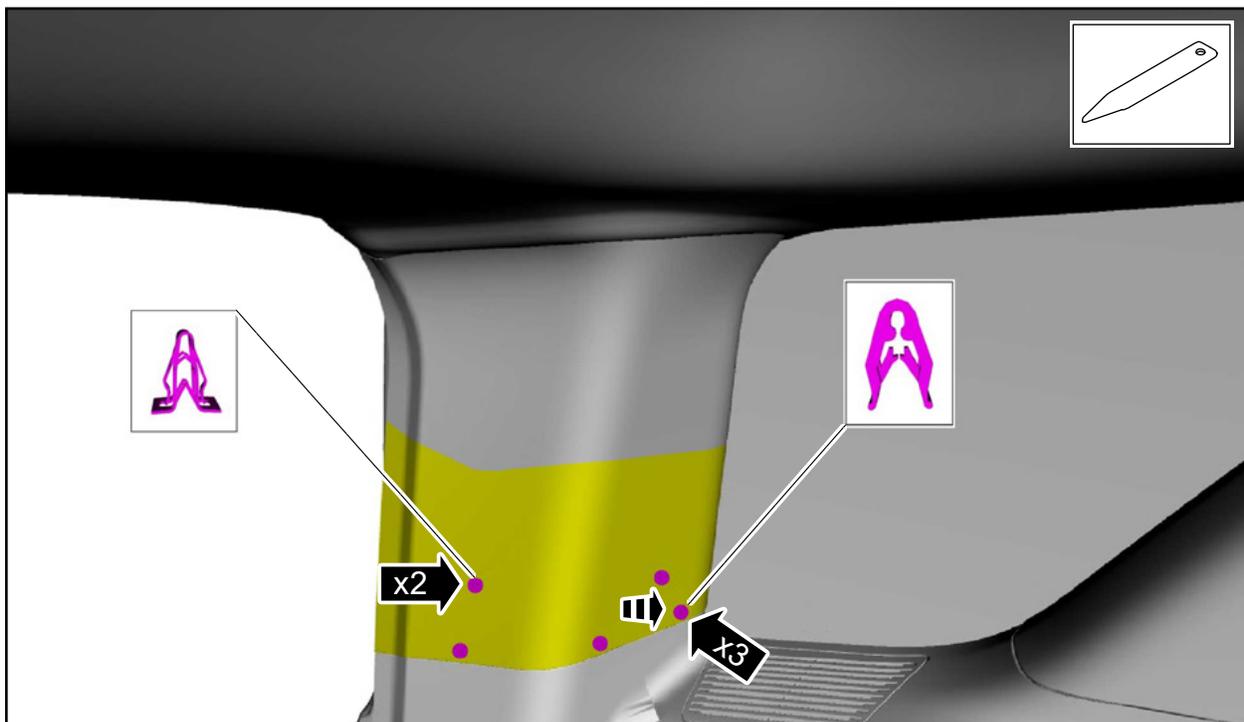


FIGURE 11

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NOTICE: The D-pillar trim panel must be positioned upward to allow the upper clips to release correctly. Failure to follow this direction may cause damage to the D-pillar trim panel.

12. Slide the LH D-pillar trim panel up, aligning the clips to the slots in the sheet metal. See Figure 12.

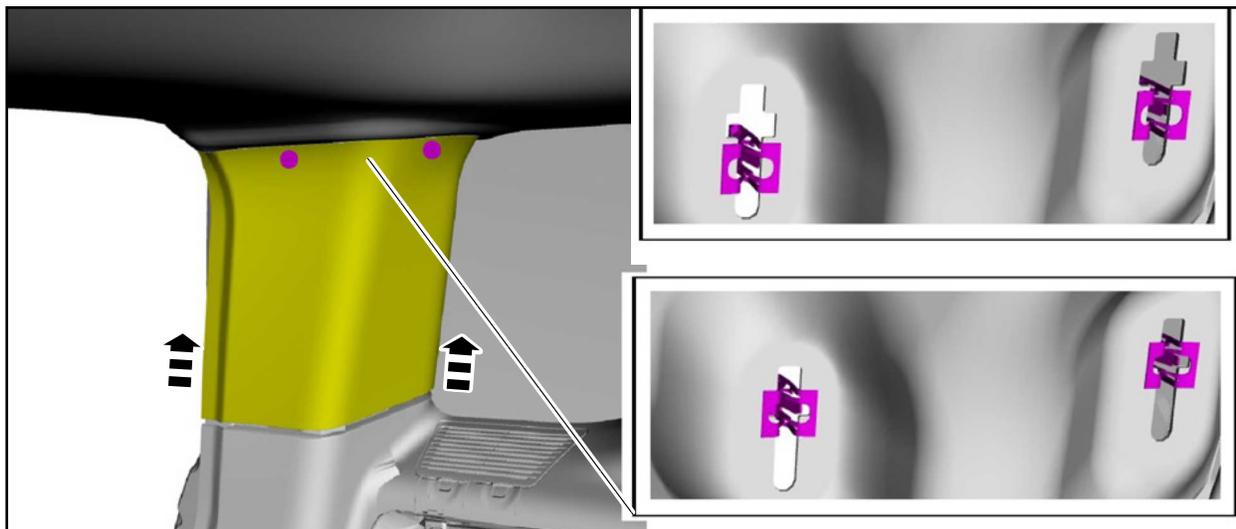


FIGURE 12

13. Remove the LH D-pillar trim panel. See Figure 13.
• Replace the two upper retention clips.

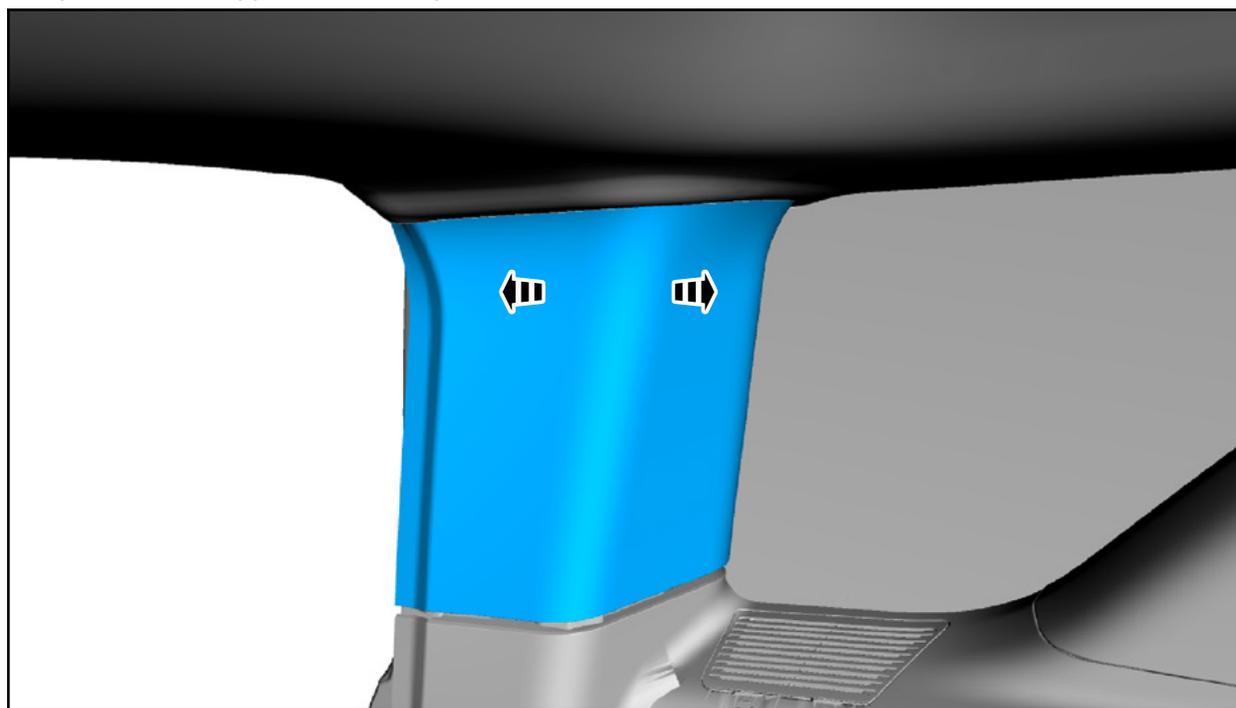


FIGURE 13

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14. If equipped, remove the luggage compartment package cover. See Figure 14.

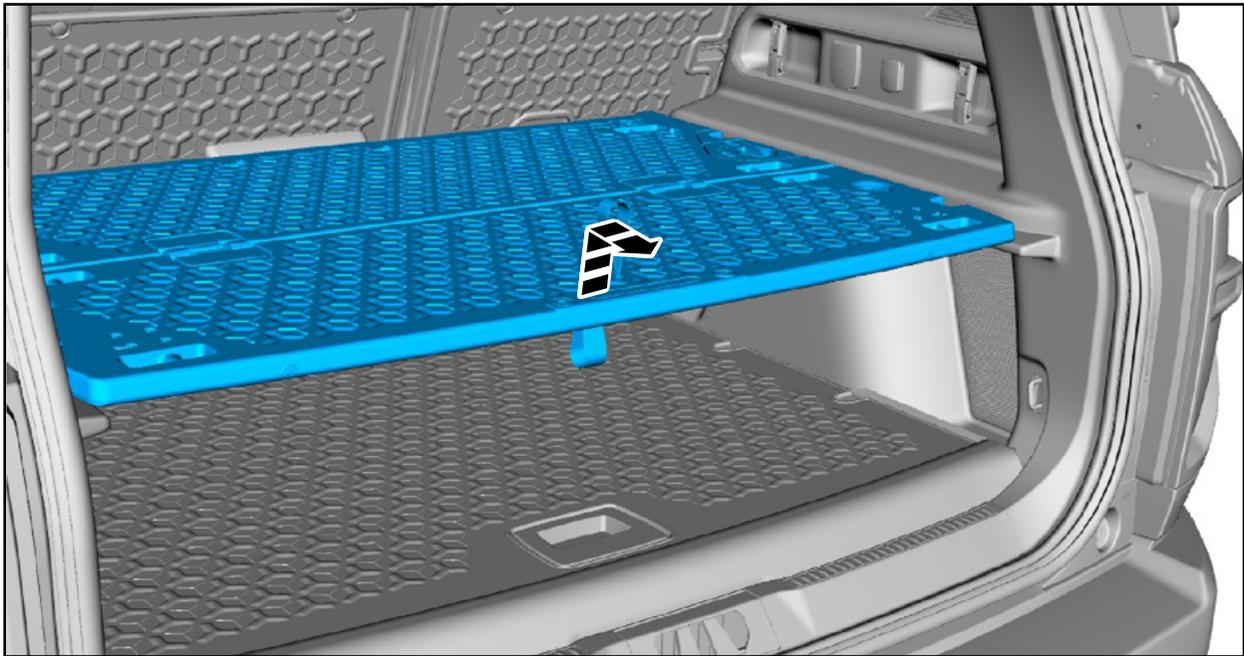


FIGURE 14

15. Remove the luggage compartment floor covering. See Figure 15.

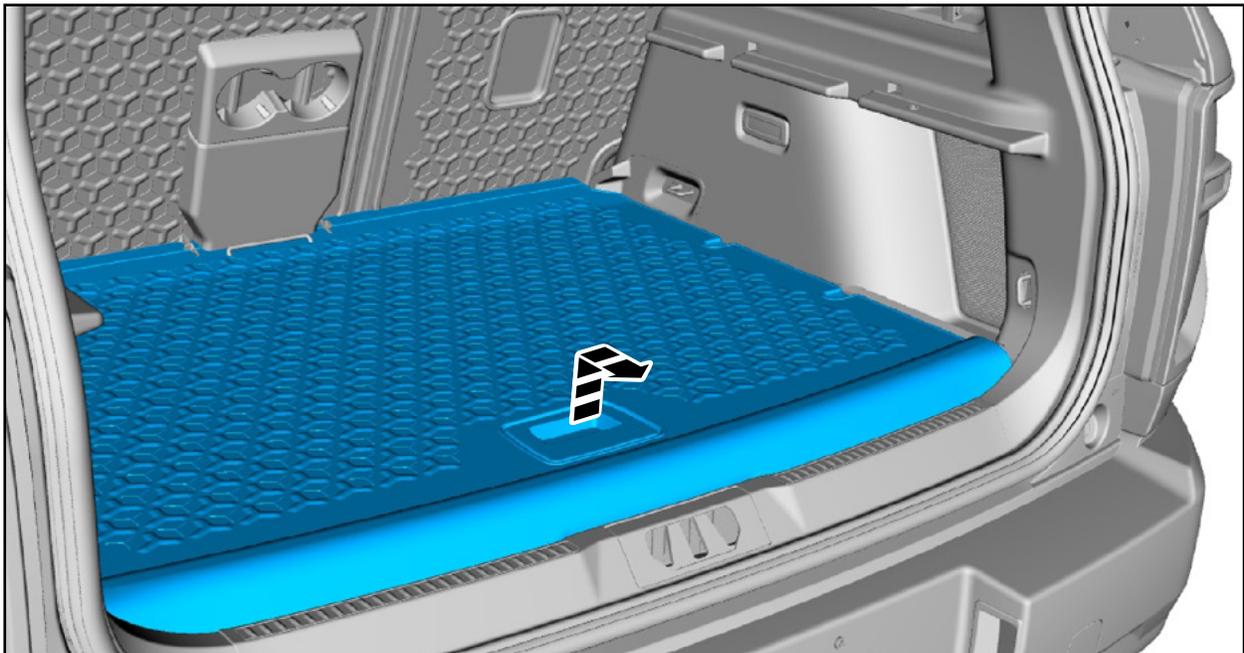


FIGURE 15



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16. Remove the loadspace scuff plate trim panel bolts. See Figure 16.

- Torque: 80 lb.in (9 Nm)

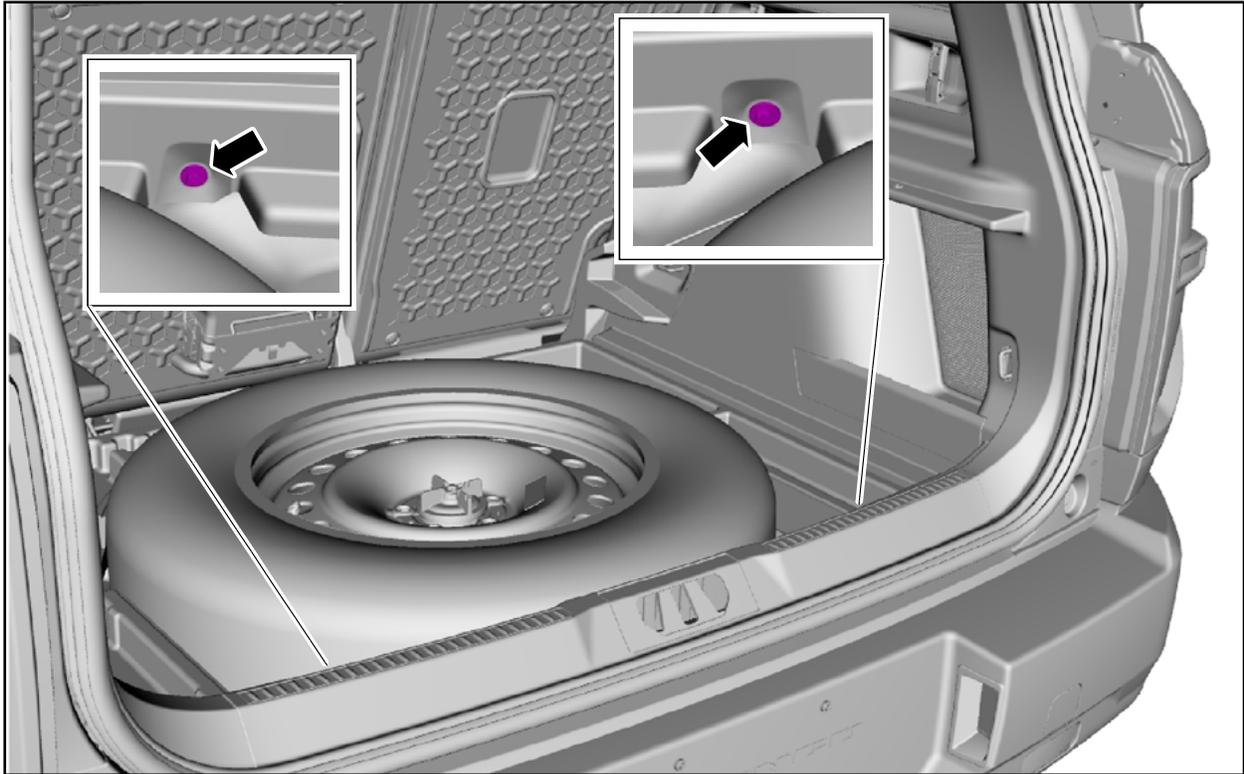


FIGURE 16

17. Position the liftgate weatherstrip aside. See Figure 17.

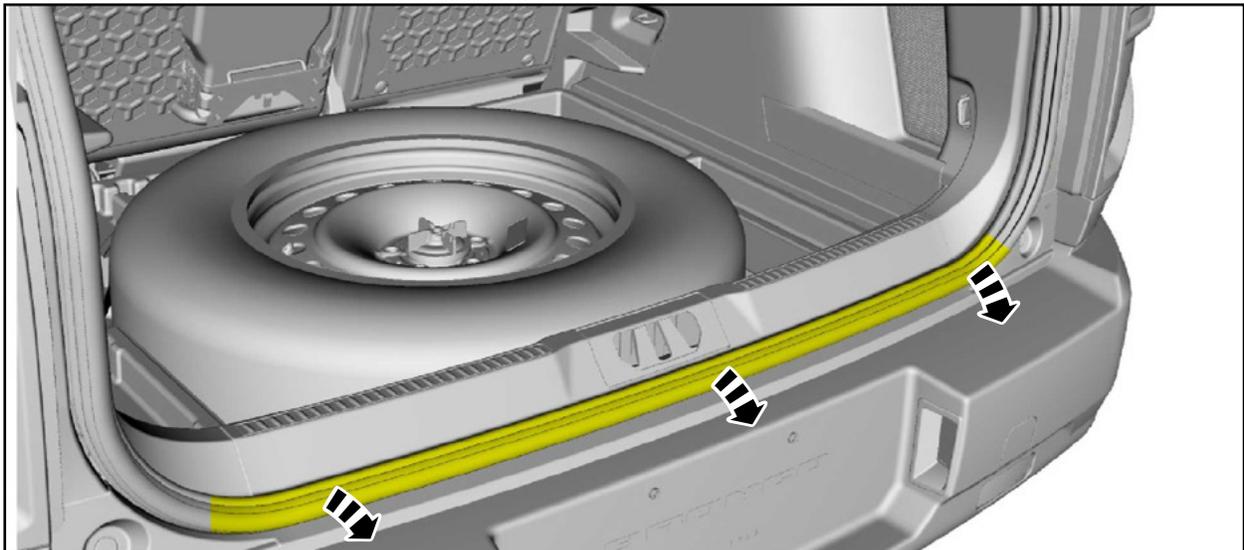


FIGURE 17

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NOTE: Use the General Equipment: Interior Trim Remover.

18. Release the clips and remove the loadspace scuff plate trim panel. See Figure 18.

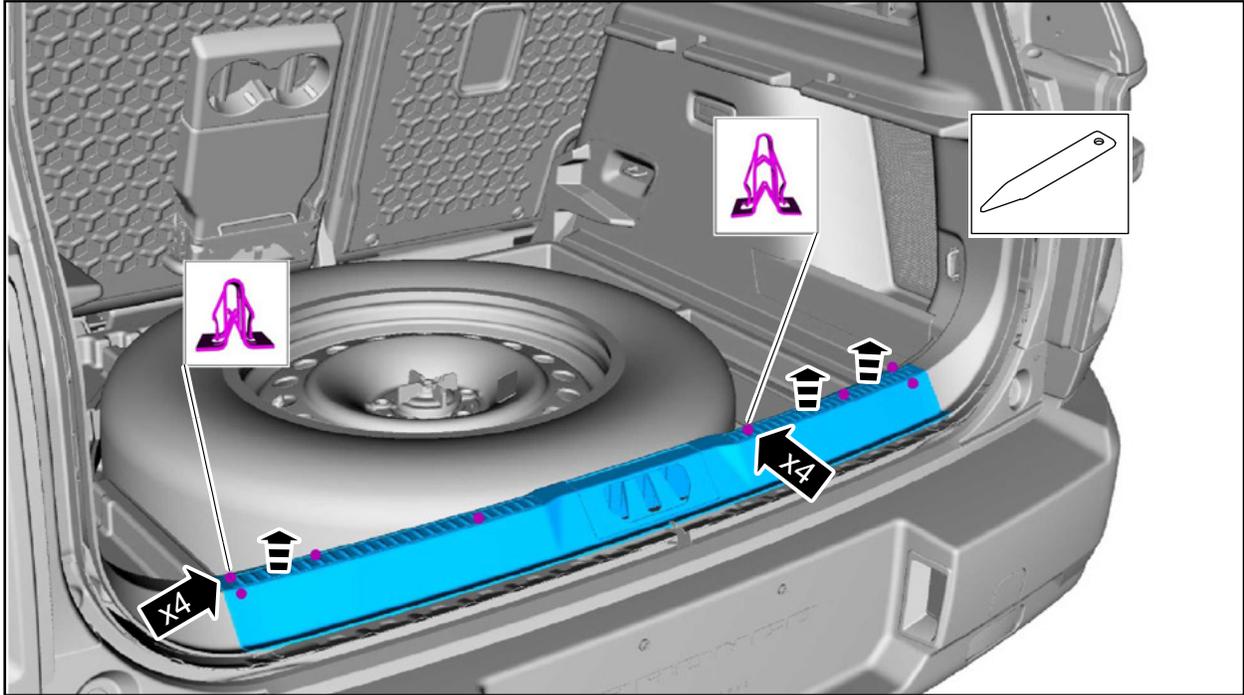


FIGURE 18

19. Position the LH liftgate weatherstrip aside. See Figure 19.

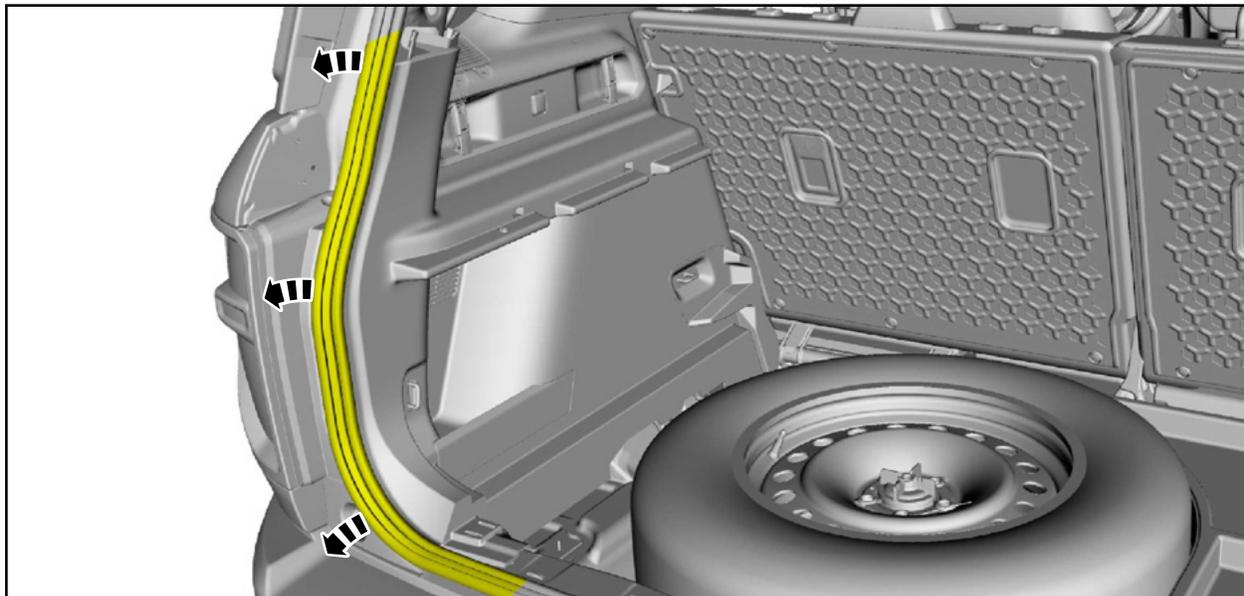


FIGURE 19

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20. Remove the LH floor storage bin. See Figure 20.

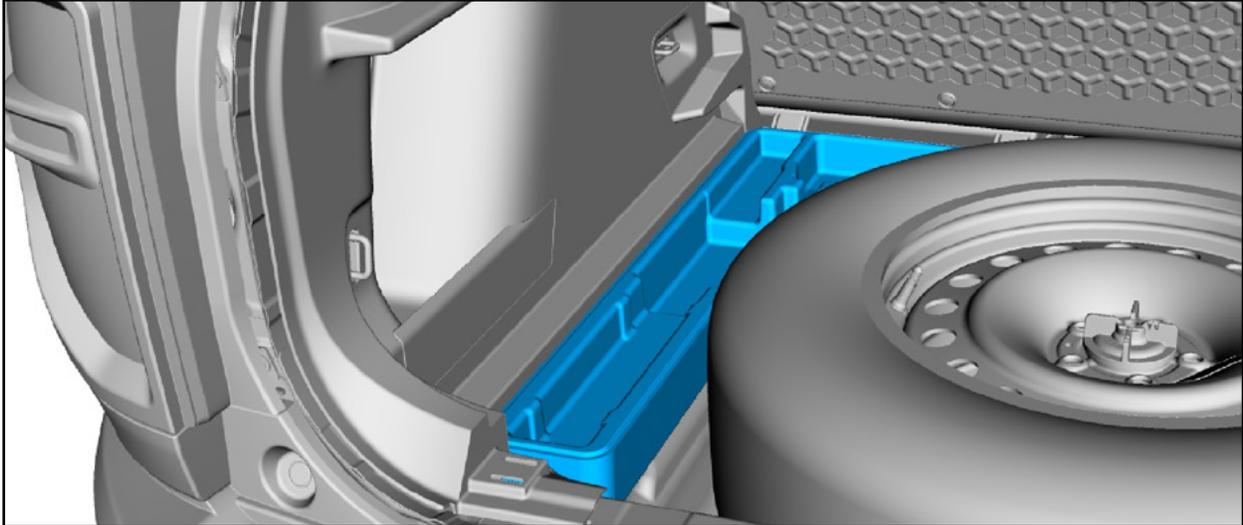


FIGURE 20

21. Position the rear seat backrest in the fold flat position. See Figure 21.



FIGURE 21

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NOTE: Use the General Equipment: Interior Trim Remover.

22. Remove the LH loadspace trim panel. See Figure 22.

1. Release the loadspace trim panel clips.
2. Position the rear seatbelt retractor and pretensioner through the opening in the loadspace trim panel.
3. Disconnect the power outlet electrical connector.

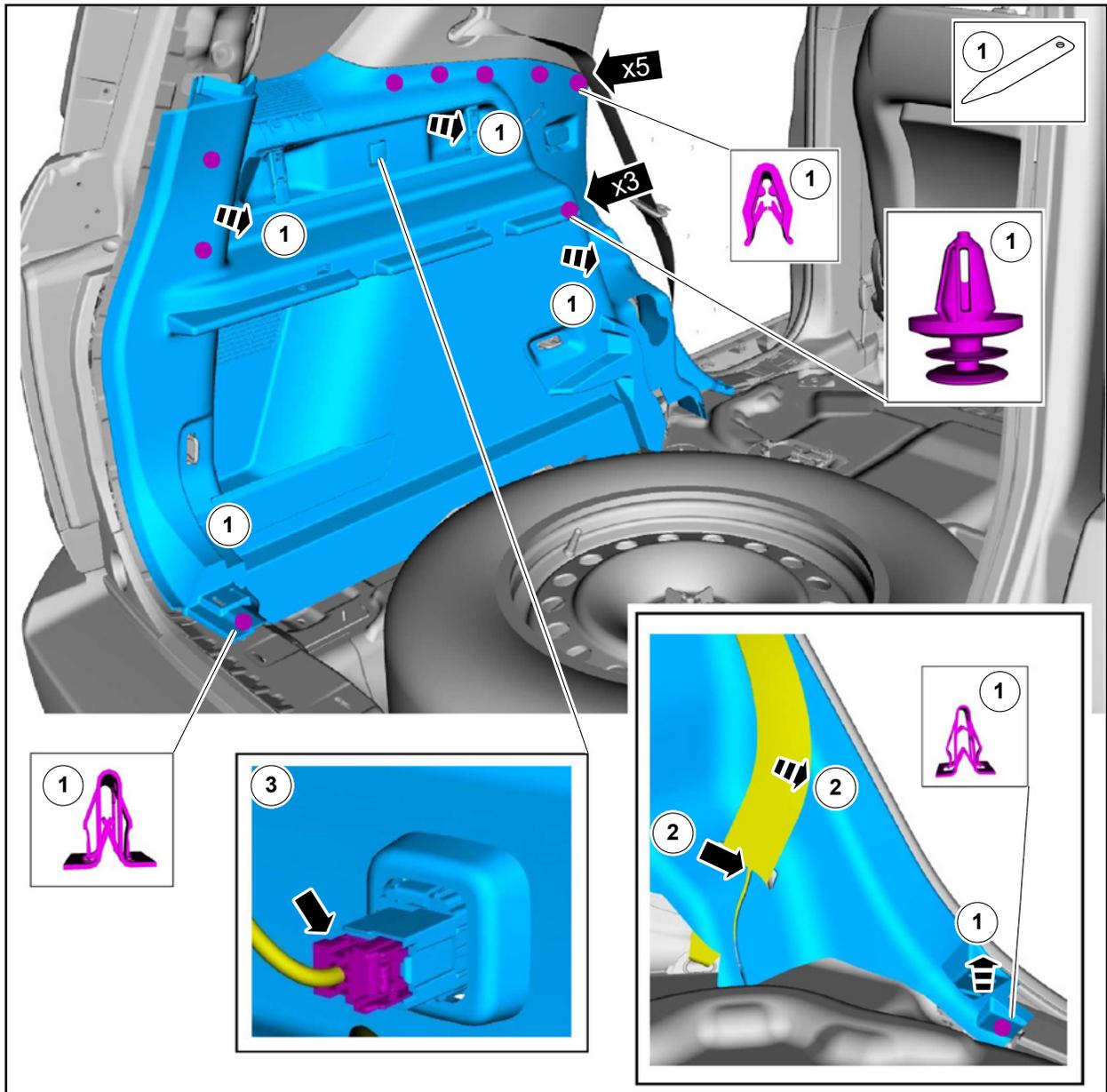


FIGURE 22



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23. Position the rear seat backrest upward. See Figure 23.

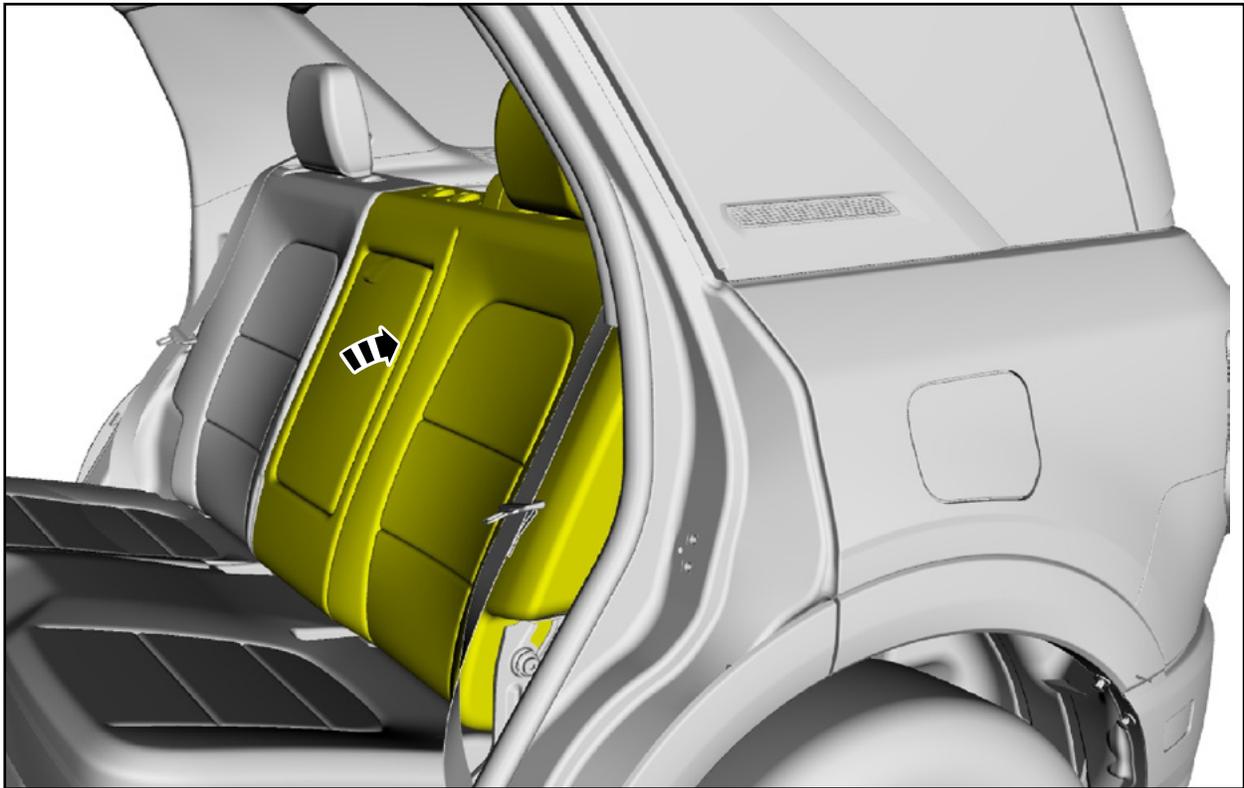


FIGURE 23

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24. Remove the LH C-pillar trim panel bolt. See Figure 24.
- Torque: 80 lb.in (9 Nm)

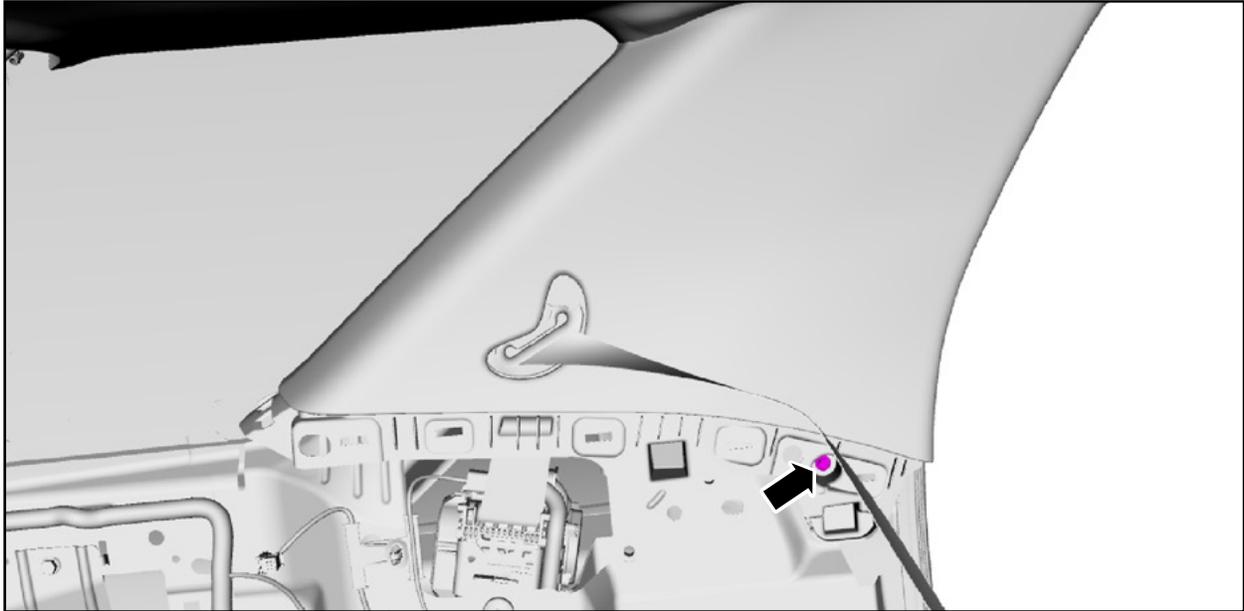


FIGURE 24

NOTE: Use the General Equipment: Interior Trim Remover.

25. Release the LH C-pillar trim panel lower clips. See Figure 25.

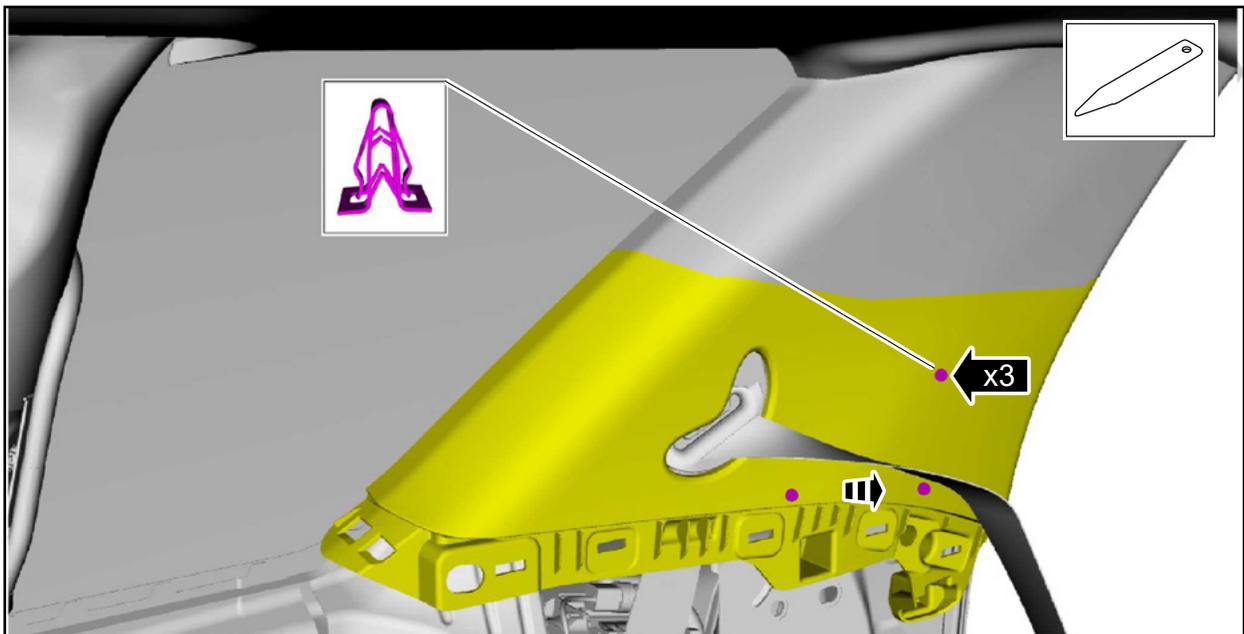


FIGURE 26

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NOTICE: The C-pillar trim panel must be positioned upward to allow the upper clips to release correctly. Failure to follow this direction may cause damage to the C-pillar trim panel.

26. Slide the LH C-pillar trim panel up, aligning the clips to the slots in the sheet metal. See Figure 26.

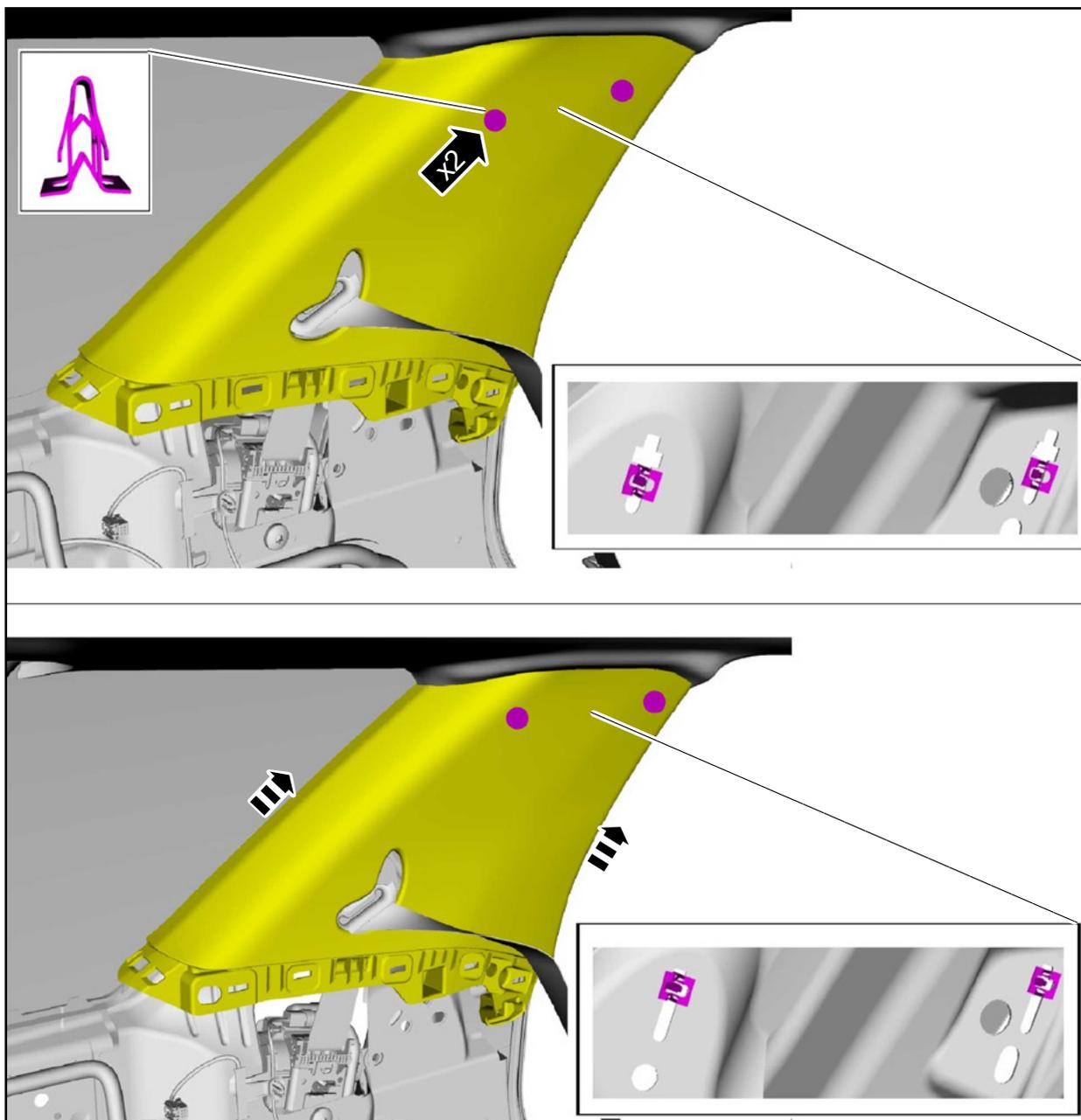


FIGURE 26

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27. Position aside the LH C-pillar trim panel. See Figure 27.

1. Pull outward on the C-pillar trim panel.
2. Slide the C-pillar down the seat belt and out of the way.
3. Replace the two upper retention clips.

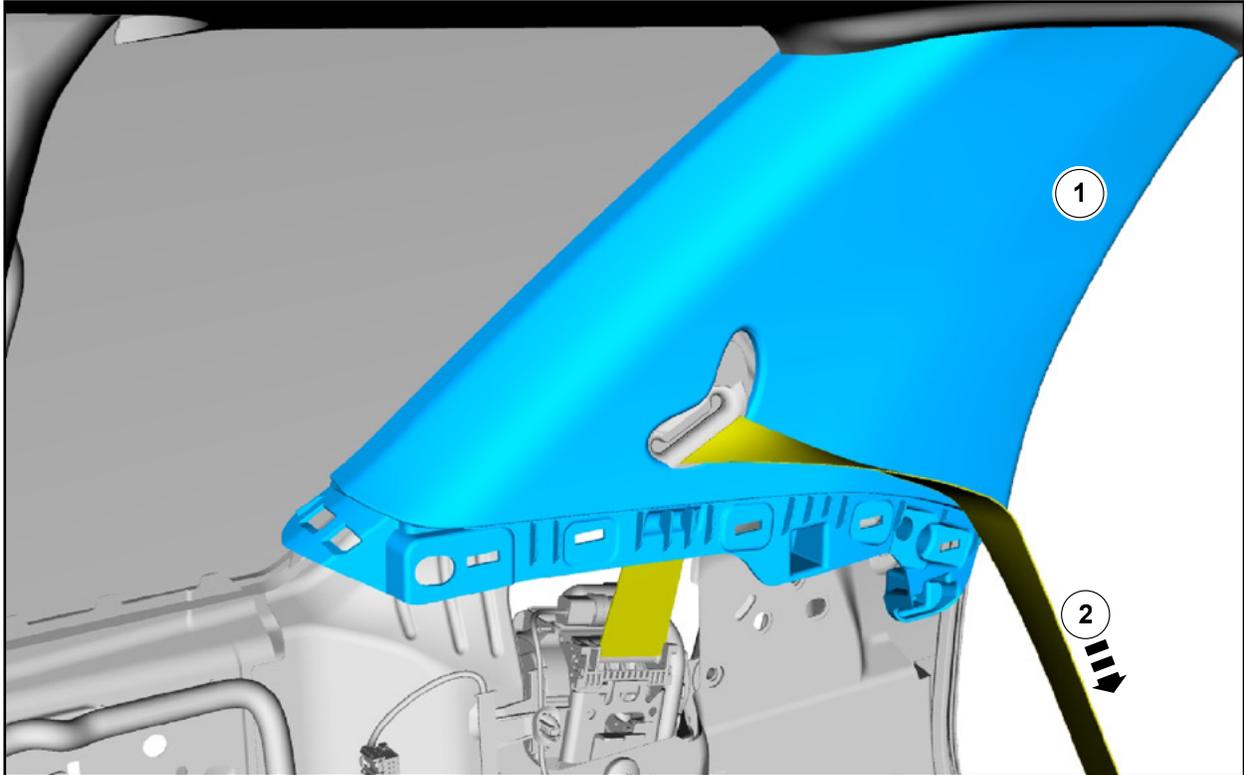


FIGURE 27

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28. Remove the LH sun visor. See Figure 28.

1. Position the sun visor screw cover aside.
2. Remove the sun visor screw.
3. Rotate the sun visor downward.
4. If equipped, disconnect the sun visor electrical connector.

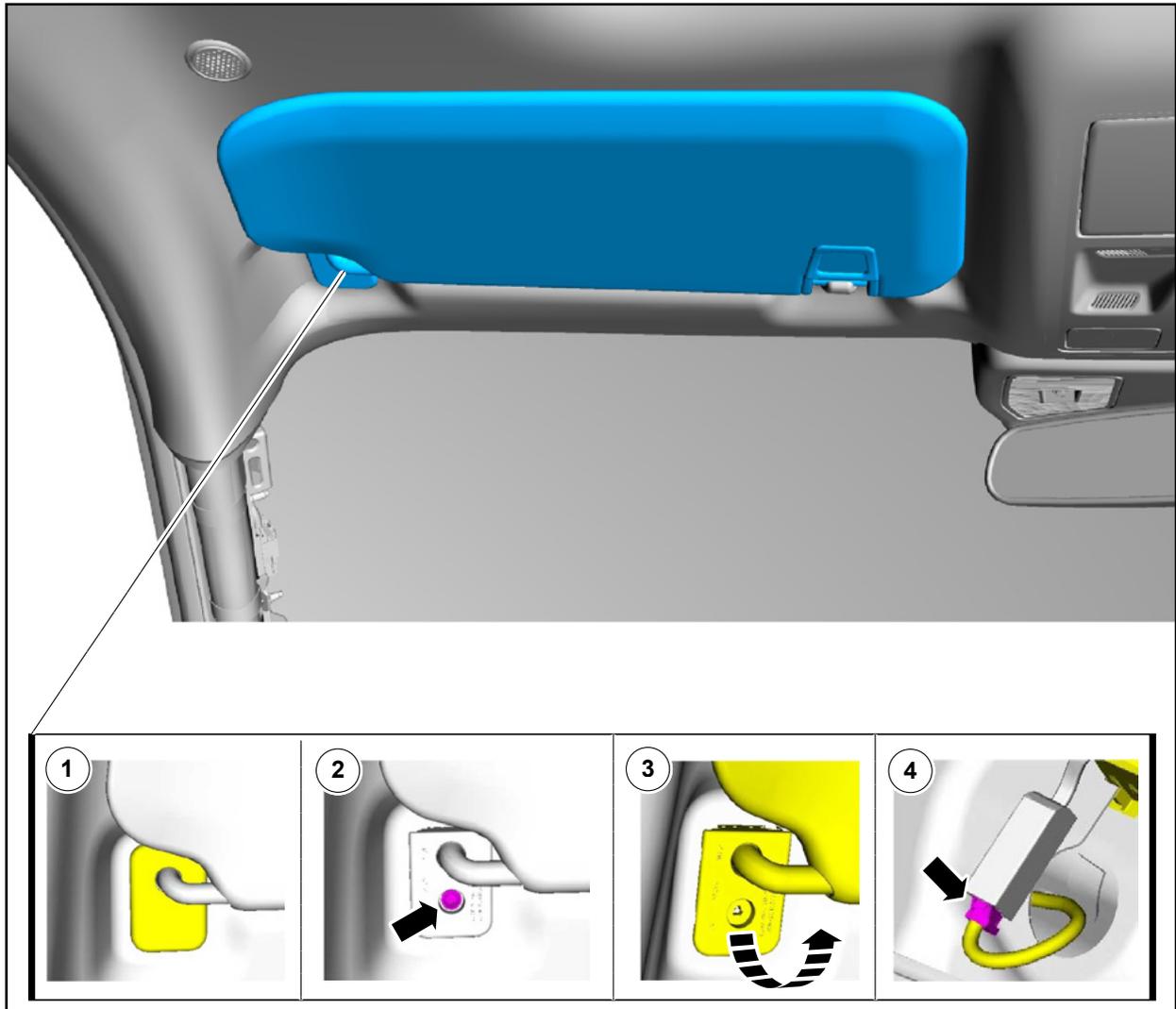


FIGURE 28

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29. Remove the screw and the sun visor clip. See Figure 29.

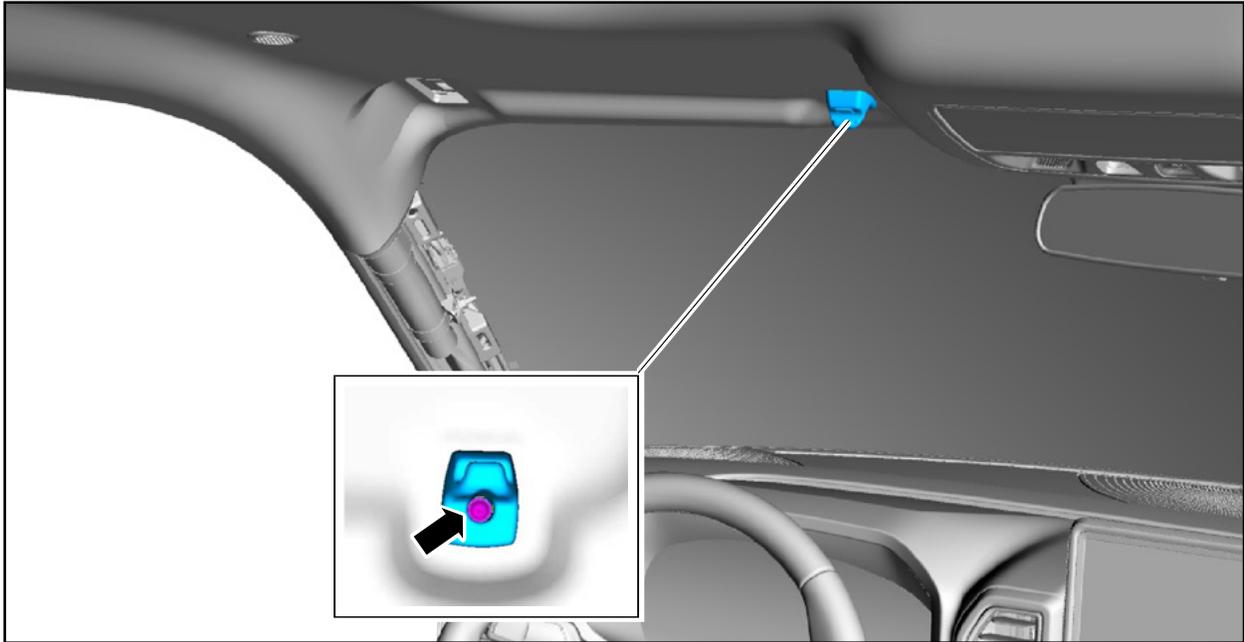


FIGURE 29

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NOTE: Use the General Equipment: Interior Trim Remover.

30. Remove the LH rear assist handle. See Figure 30.

1. Position the rear assist handle down.
2. Remove the rear assist handle retainers.

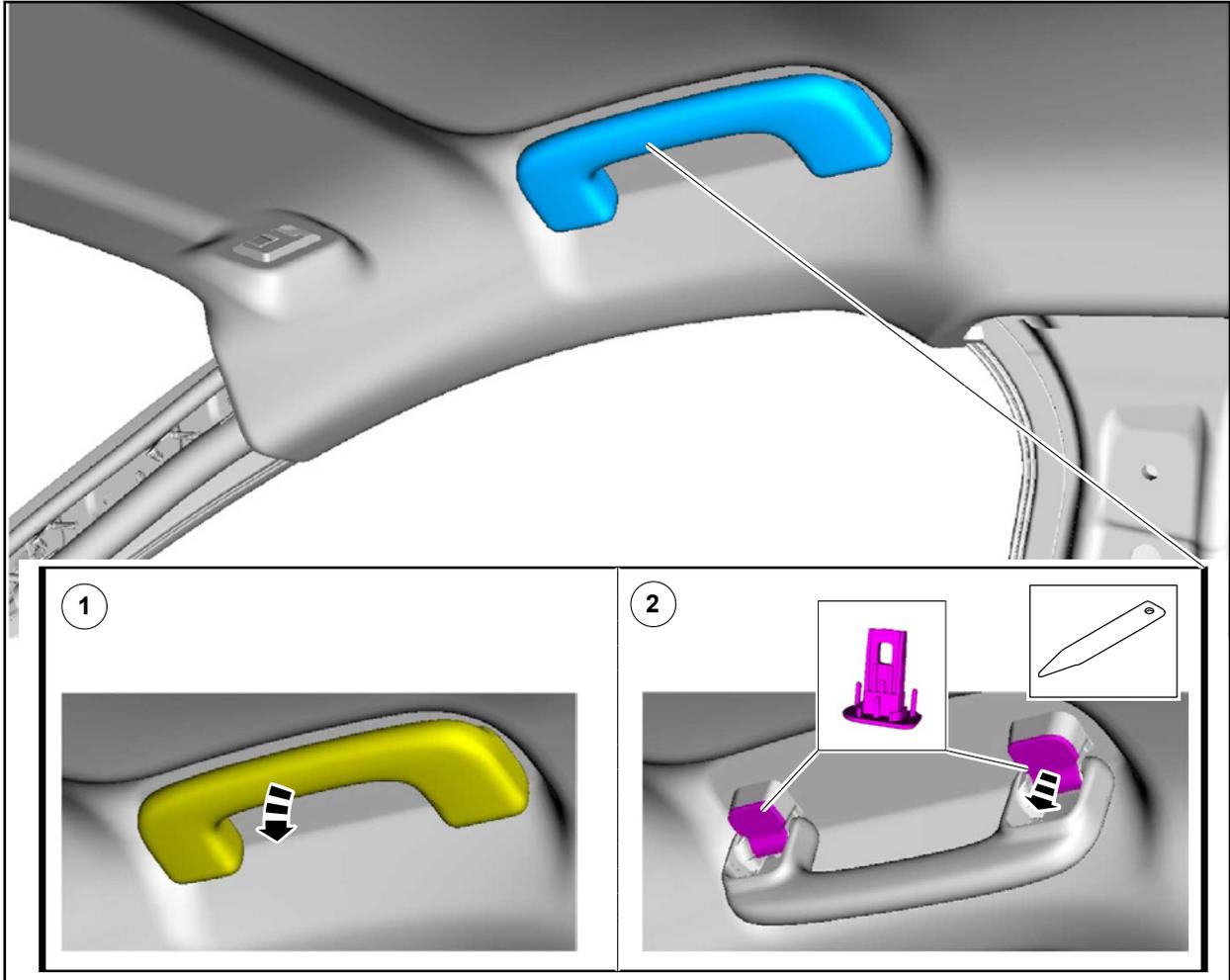


FIGURE 30

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NOTE: Do not bend or crease the headliner.

31. Release the clips and magnets, then lower the LH side of the headliner. See Figure 31.



FIGURE 31

32. Remove the LH side rail nuts from inside the vehicle. See Figure 32.

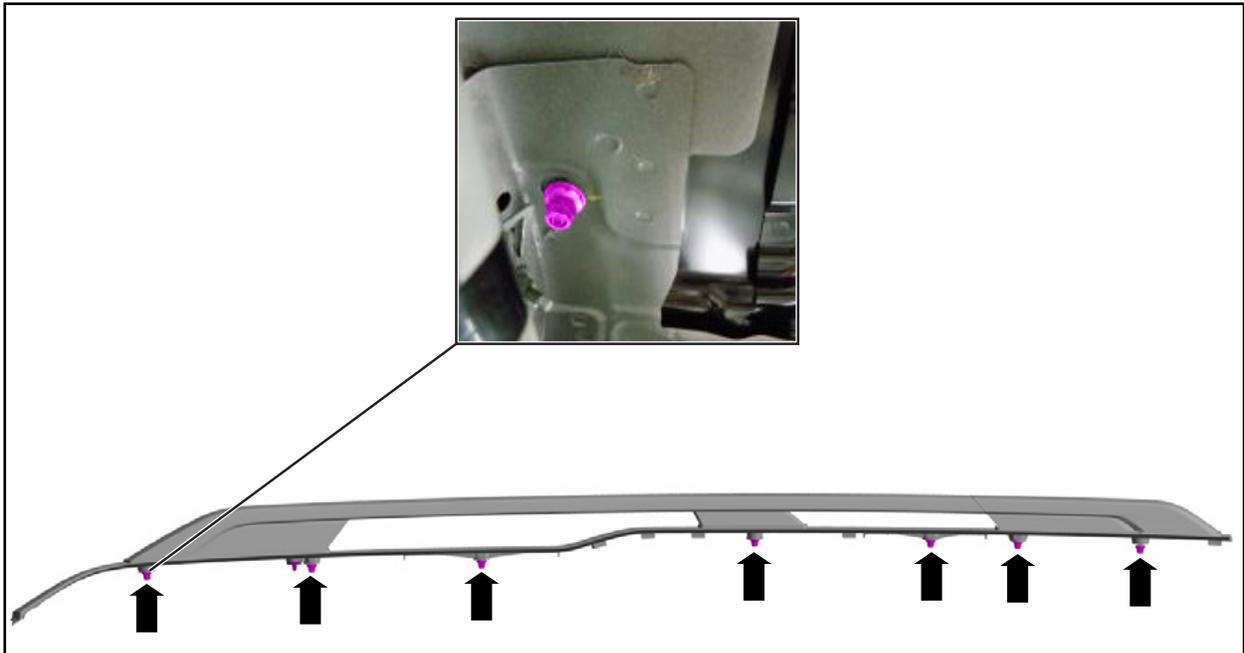


FIGURE 32

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NOTICE: Use care not to break the tabs of the side rail.

33. Position upward the front portion of the LH side rail. See Figure 33.

1. Free the side rail from underneath the windshield.

NOTE: Polyurethane from the windshield might make removal difficult at first.

2. Partially remove side rail.
3. Snap the side rail out of the bracket.

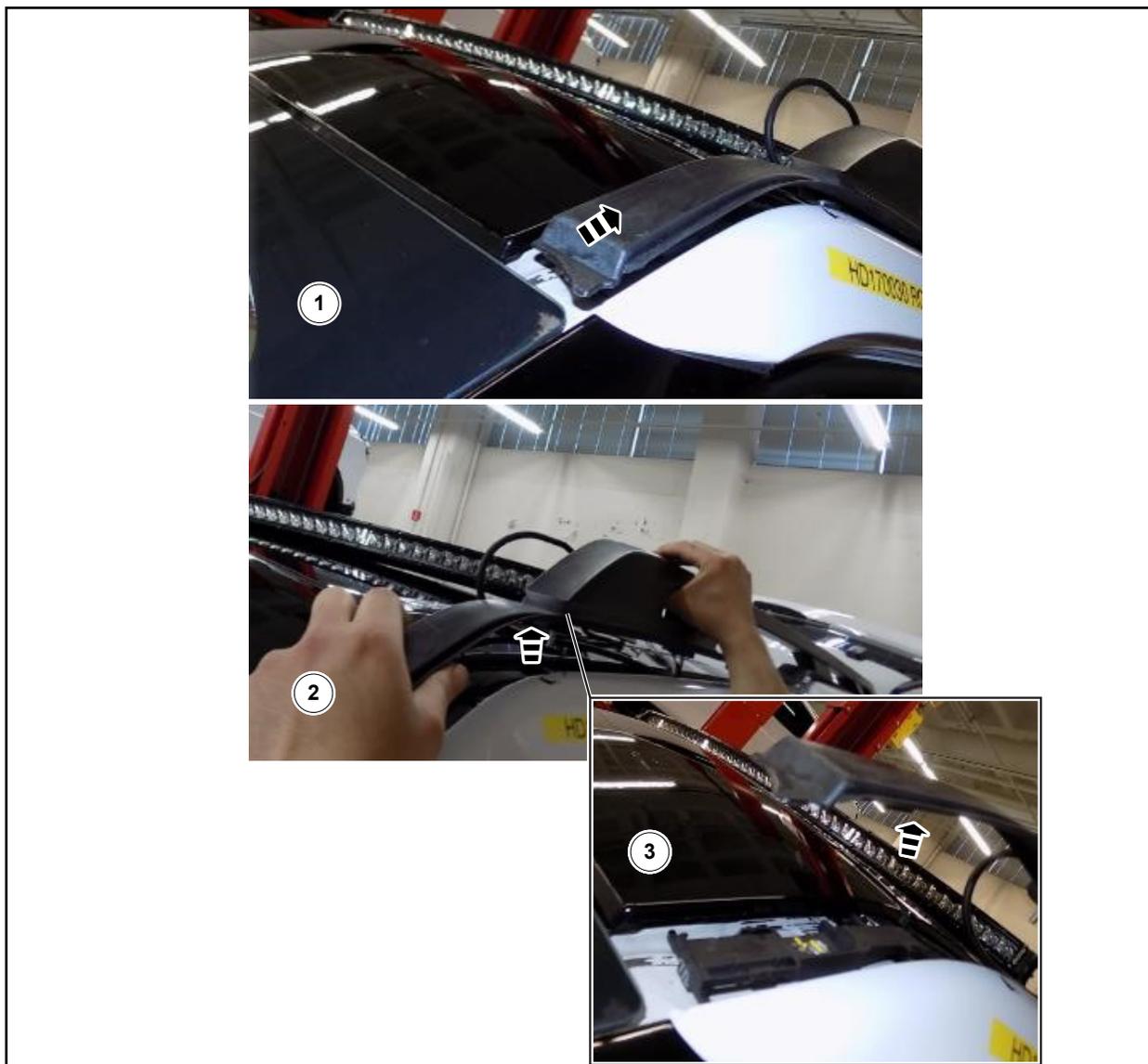


FIGURE 33

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34. Drill Hole on side wall of the LH side rail using a 3/8 in (9.5mm) drill bit. See Figure 34.



FIGURE 34

35. Remove locating clip and enlarge hole using a 3/8 in (9.5 mm) drill bit. See Figure 35.

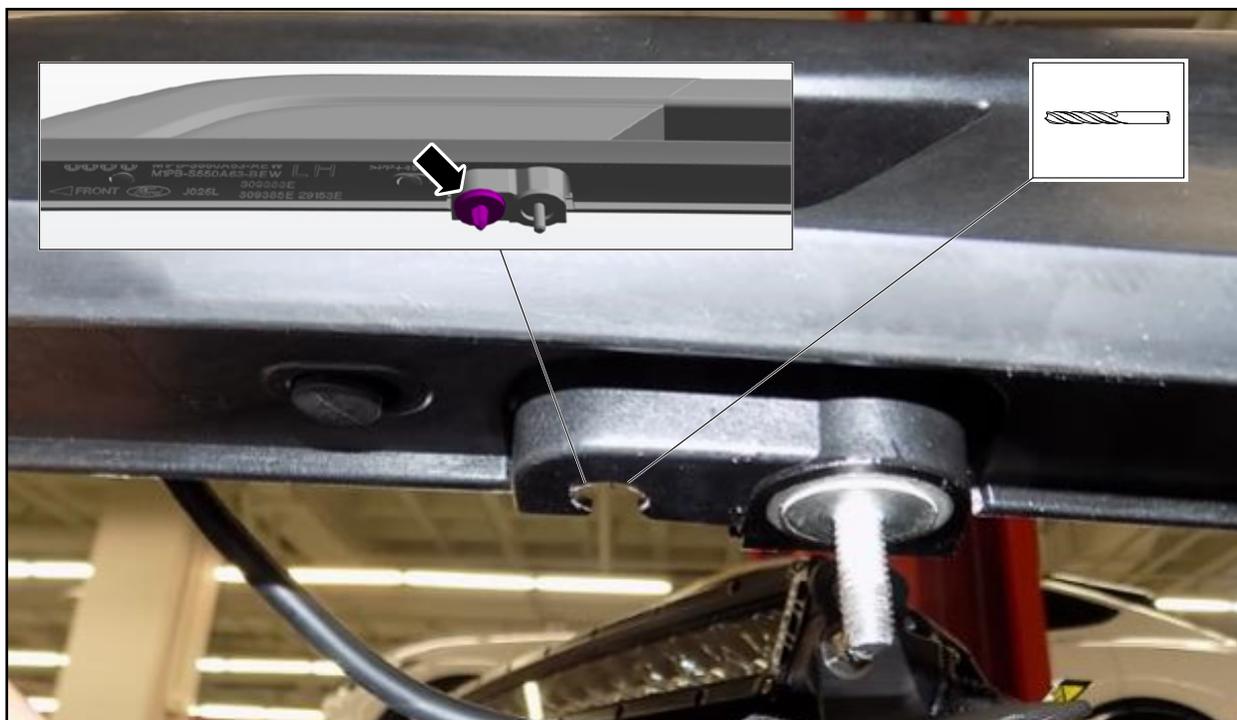


FIGURE 35

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36. Use existing locator pin hole to route the wiring from the roof to the vehicle interior. Add silicone around hole to prevent water leaks into the vehicle. See Figure 36.

NOTE: Make sure that the wire length is long enough to secure the LED bar in place before fixing the side rail.



FIGURE 36

37. Check that the length is long enough to mount the light bar. See Figure 37.



FIGURE 37

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38. Detach the clips and Remove the LH side of the steering column cover. See Figure 38.

1. Detach the clips.
2. Disconnect the electrical connector.
3. Remove the LH side steering column cover.

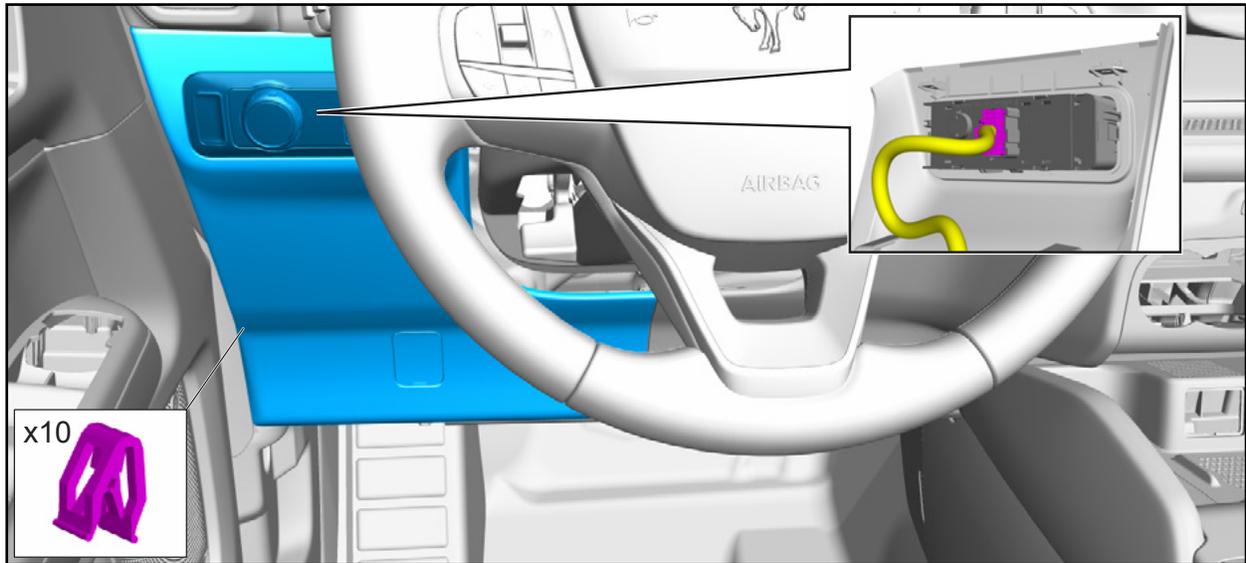


FIGURE 38

39. Install the lightbar switch. See Figure 39.

1. Drill a hole into the LH steering column cover using a 3/4 in (19 mm) drill bit.
2. Insert the switch into the new hole until you hear a click.

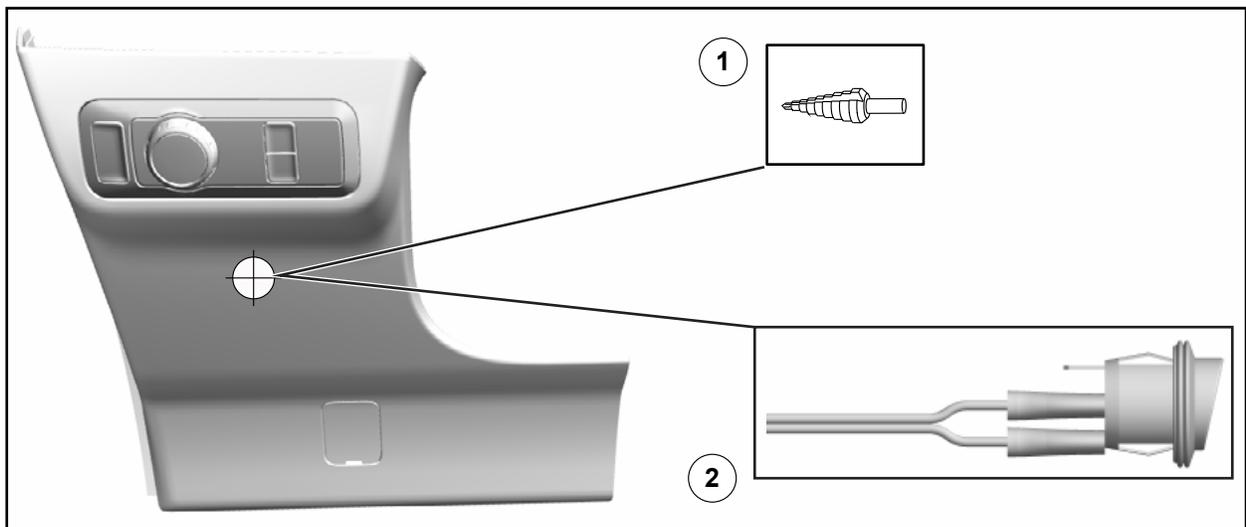


FIGURE 39

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40. Route the wiring from the light bar downwards along the LH A-pillar. See Figure 40.

1. Secure to the existing harness using tie straps.

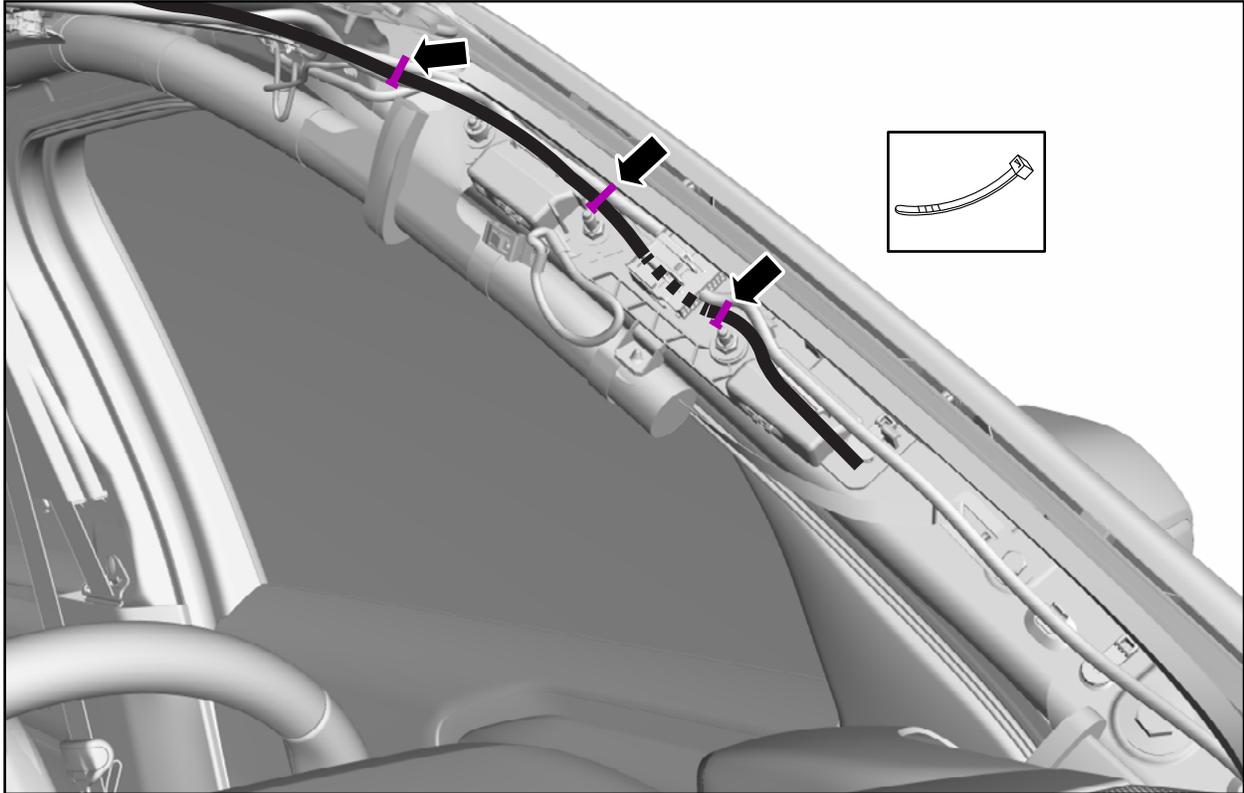


FIGURE 40

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41. Connect the light bar to the A-pillar wiring. See Figure 41.

1. Remove the heat shrink on the A-pillar wiring.
2. Apply heat shrink tubing.
3. Crimp the wires to the matching color.
4. Position heat shrink tube over the crimp and heat.



FIGURE 41

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42. Position back the LH Side rail. See Figure 42.

1. Position back the LH side rail tab under the windshield.
2. Position back the LH side rail and align the lightbar wiring to the slot in the side rail.
3. Add silicone around hole and lightbar wire to prevent water leaks into the vehicle.



FIGURE 42

NOTE: Do not attach or secure the wiring bundle to the side curtain airbag or wiring.

43. Secure the wiring bundle away from the side curtain airbag. See Figure 43.



FIGURE 43

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44. Install the LH side rail nuts from inside the vehicle. See Figure 44.

- *Torque: 97 lb. in (11 Nm)*

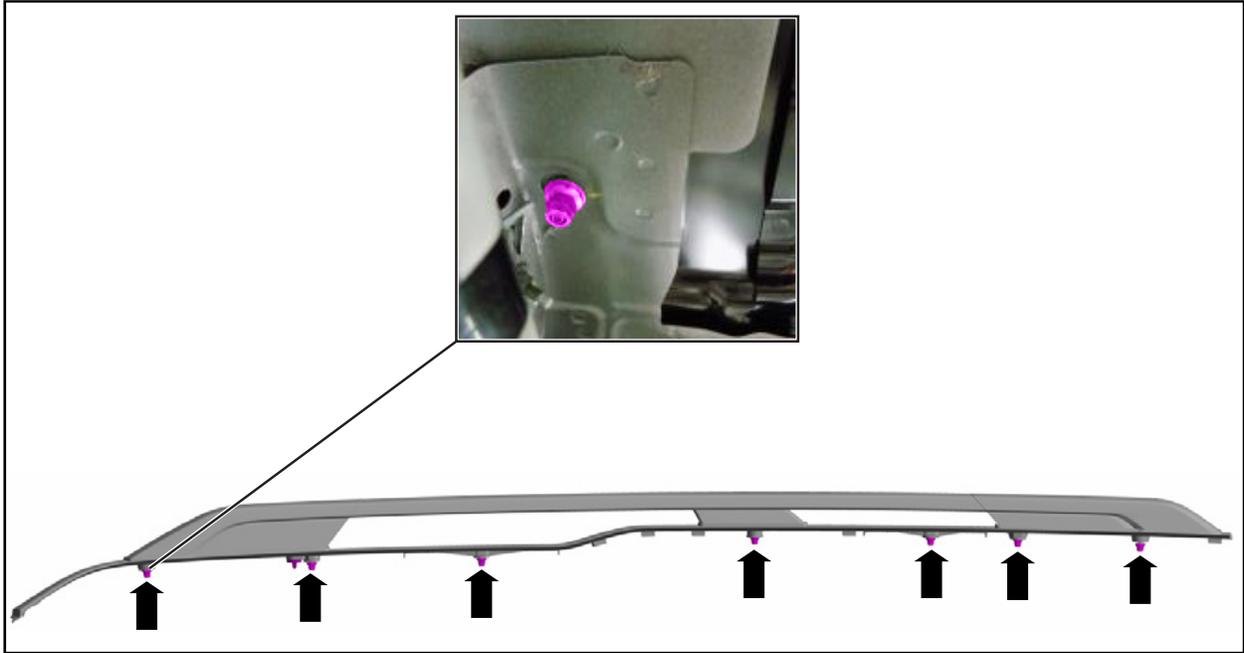


FIGURE 44

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45. Attach the light bar mounting bracket. See Figure 45

1. Insert the bolt head into the light bar.
2. Install the bolt cover.
3. Install the mounting bracket.
4. Install the washer.
5. Install the nut.

- Torque: ?? ft. lb (?? Nm)

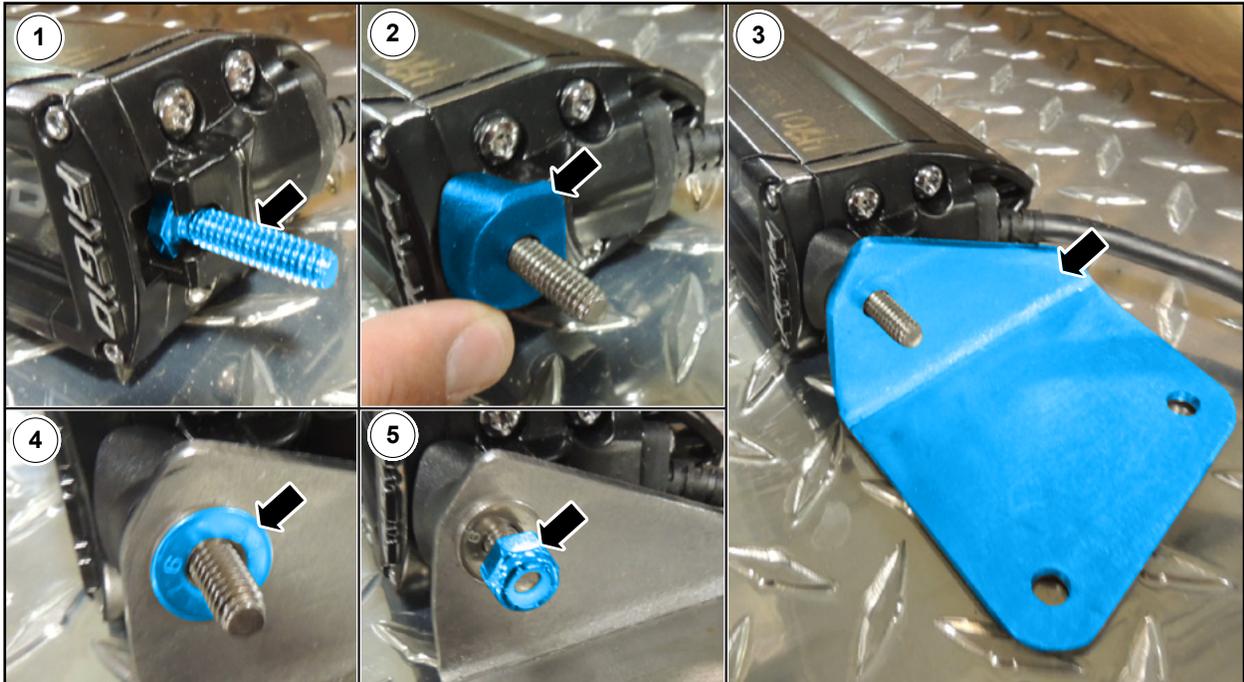


FIGURE 45

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46. Position the light bar onto the side rails and mark the holes for drilling. See Figure 46.

1. Hold the light bar in position on the side rails.
2. Measure 2 in (50 mm) from the base of the side rail to the bottom of the light bar mounting bracket.
3. Mark the center of the light bar mounting bracket holes using a paint stick or center punch.
4. Remove the light bar from the side rails.
5. Using a $\frac{23}{64}$ in (9 mm) drill bit, drill through the marks made on the top of the side rails.

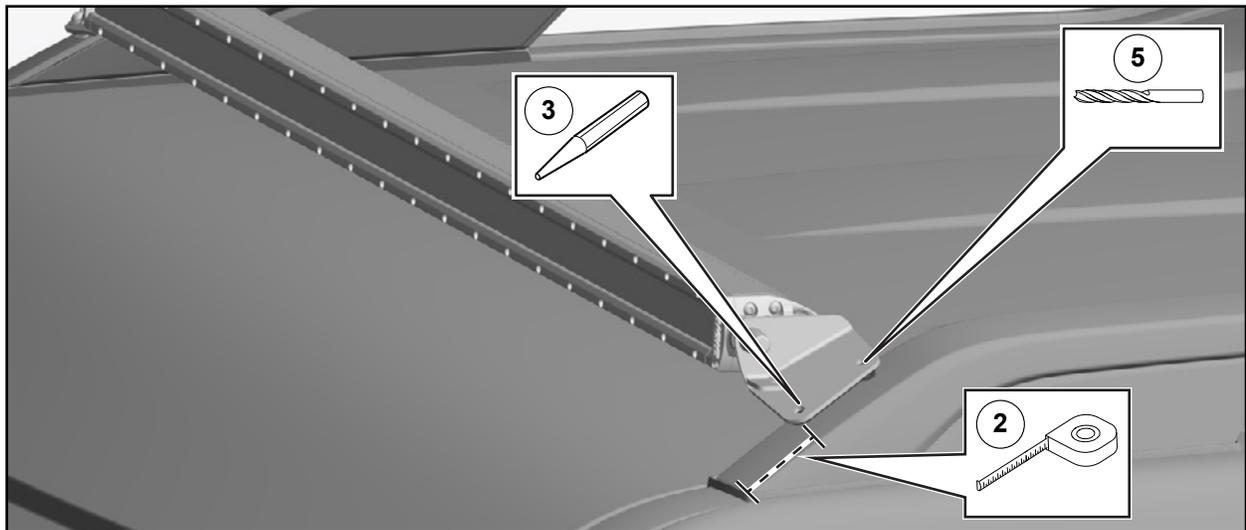


FIGURE 46



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47. Install the supplied rivnut into the hole drilled into the side rail. See figure 47.



FIGURE 47

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48. Install the light bar using the supplied bolts and washers. See Figure 48.



FIGURE 48

49. Install the light bar rubber caps. See Figure 49.

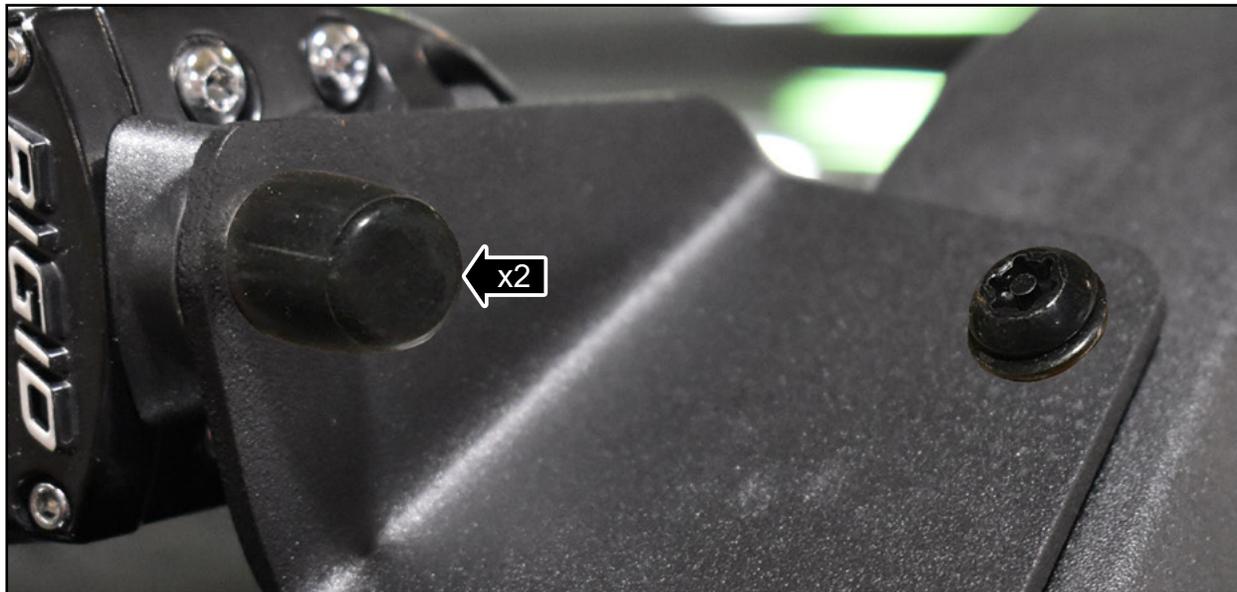


FIGURE 49

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50. Connect the light bar switch to the instrument panel wiring. See Figure 50.

1. Remove the heat shrink on the instrument panel wiring.
2. Apply heat shrink tubing.
3. Crimp the White wire on the instrument panel harness to the Blue wire on the switch wiring.
4. Crimp the Yellow-Green wire on the instrument panel harness to the Red wire on the switch wiring.
5. Position heat shrink tube over the crimp and heat.

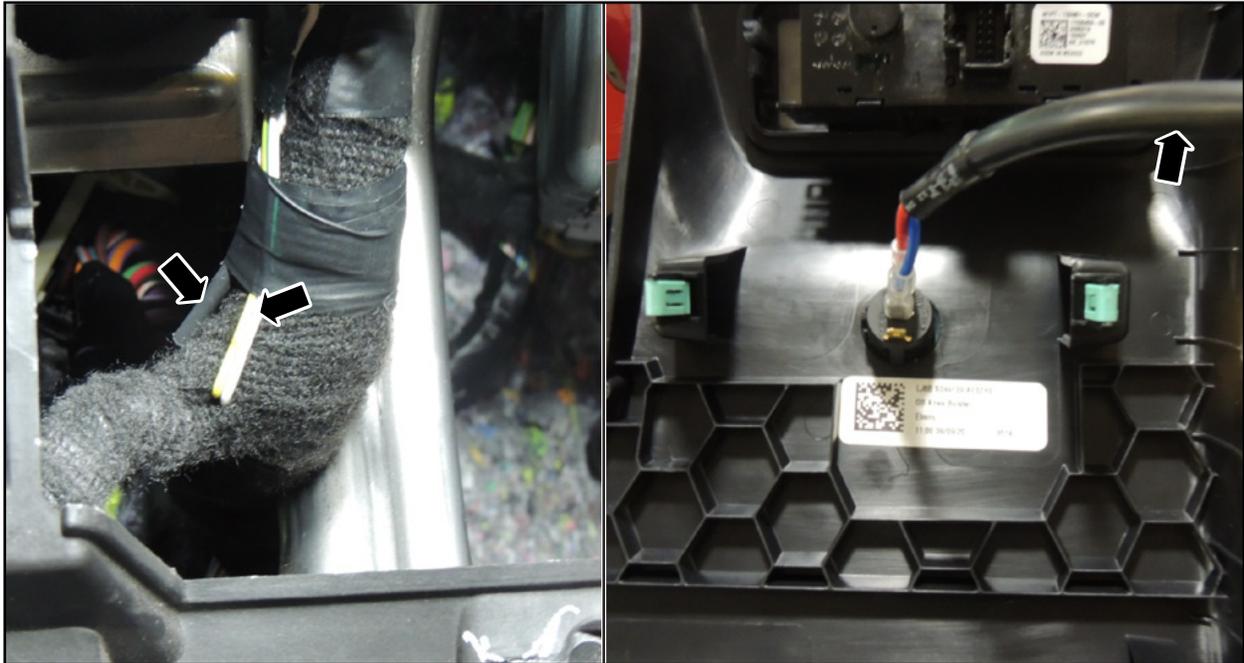


FIGURE 50

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51. Install the LH steering column trim panel. See Figure 51.

1. Connect the electrical connector of the headlamp switch.
2. Install the LH steering column trim panel by attaching the clips.

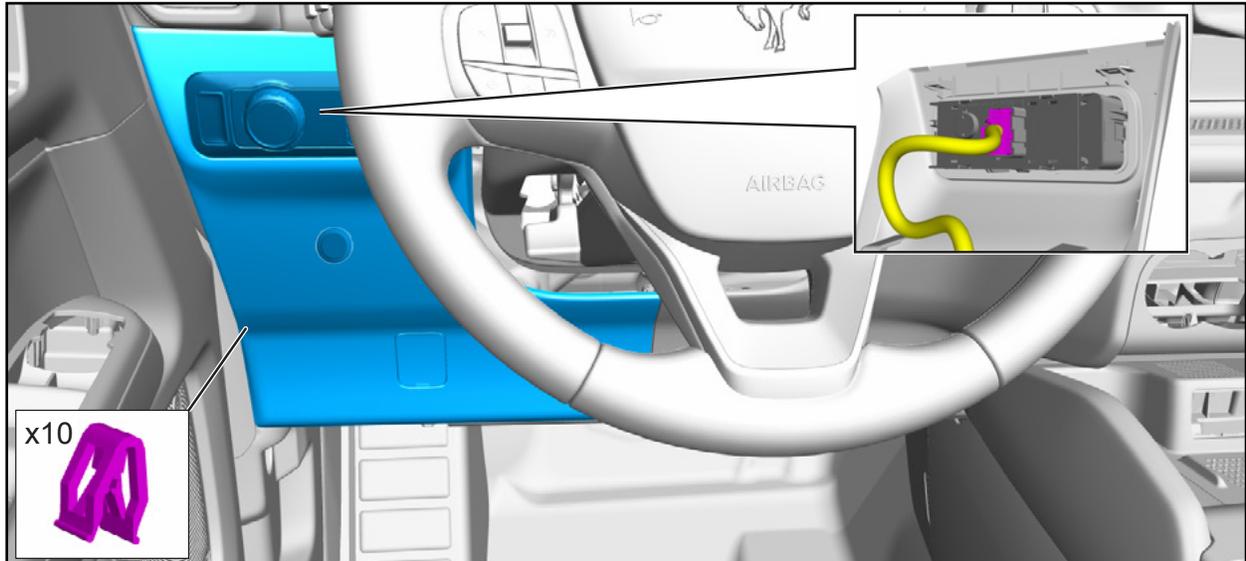


FIGURE 51

52. Assemble the rest of the vehicle by reversing the disassembly procedures.