



Part Number: M-5230-M4SC, M4TC
2015 Mustang EcoBoost® Axle Back
INSTALLATION INSTRUCTIONS

Please visit www.fordracingparts.com for the most current instruction information

**!!! PLEASE READ ALL OF THE FOLLOWING INSTRUCTIONS CAREFULLY PRIOR TO
INSTALLATION.**

**AT ANY TIME YOU DO NOT UNDERSTAND THE INSTRUCTIONS, PLEASE CALL THE FORD RACING
TECHLINE AT 1-800-367-3788 !!!**

OVERVIEW:

The use of a floor hoist is recommended for this installation. If you do not have access to one, use a hydraulic floor jack and jack stands to raise the vehicle.

!! CAUTION: JACK STANDS MUST BE USED ON A LEVEL SURFACE AND BE SECURELY SEATED. FAILURE TO DO SO MAY RESULT IN PERSONAL INJURY OR VEHICLE DAMAGE !!

KIT INCLUDES:

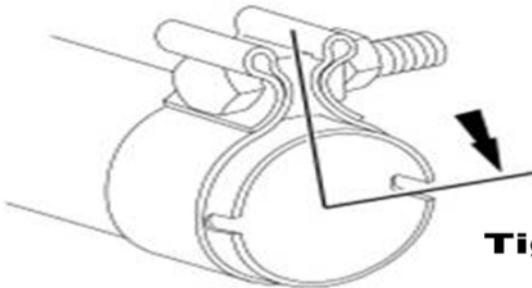
<u>Item #</u>	<u>Qty</u>	<u>Description</u>
	2	Muffler
	2	Clamp

Factory Ford shop manuals are available from Helm Publications, 1-800-782-4356

Image of New Axle Back Exhaust System:



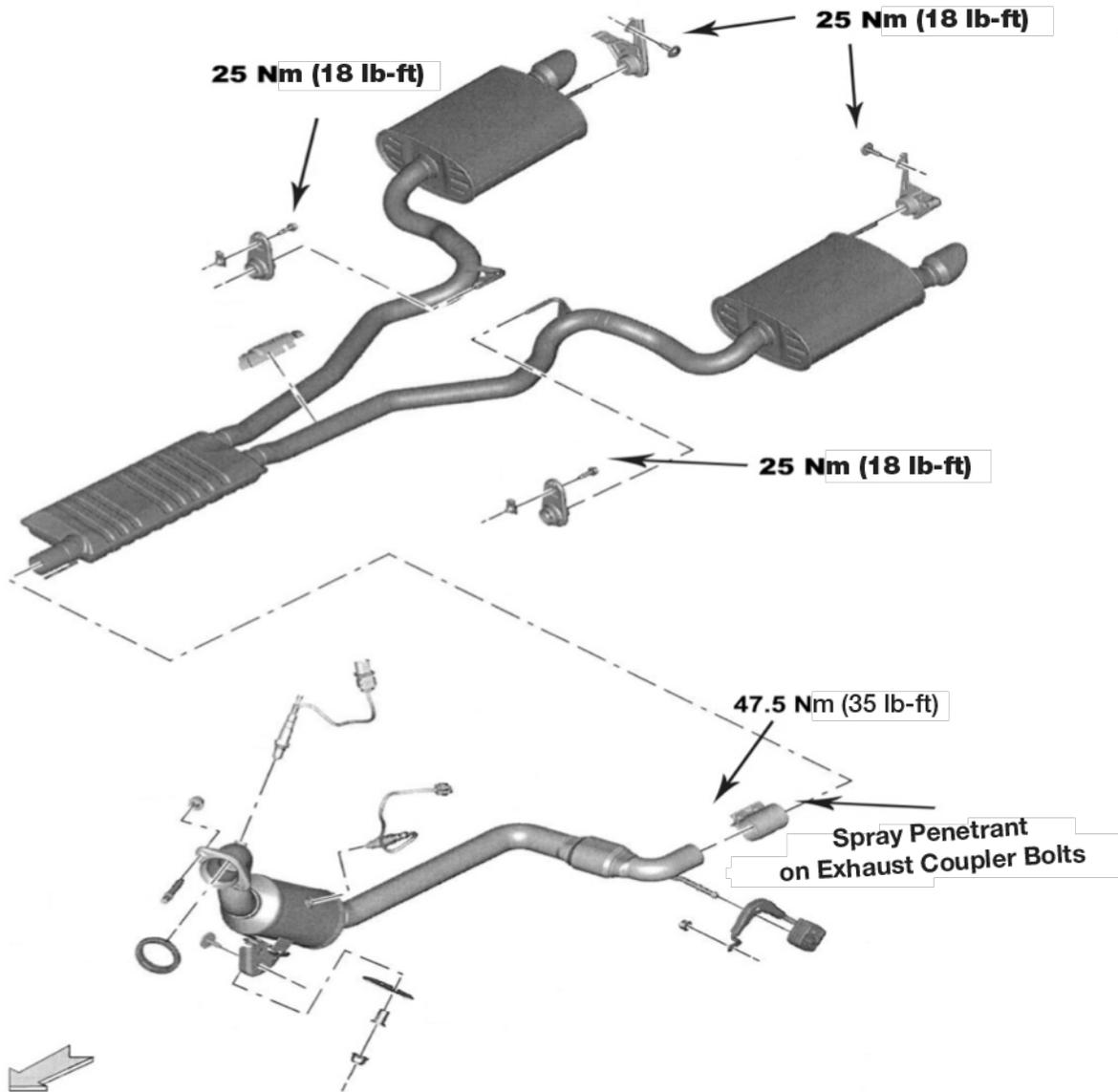
48 Nm (35 lb-ft)



Tighten the exhaust clamp.

- **The exhaust clamp should be installed so that it is up to, but not over, bottom of the notches.**
- **Tighten to 48 Nm (35 lb-ft).**

Image of Production Exhaust System:



Installation Instructions:

Step 1: Raise and support vehicle.

Step 2: Mark both driver and passenger intermediate pipes before the last bend to muffler. (See Fig. 1 and 2)

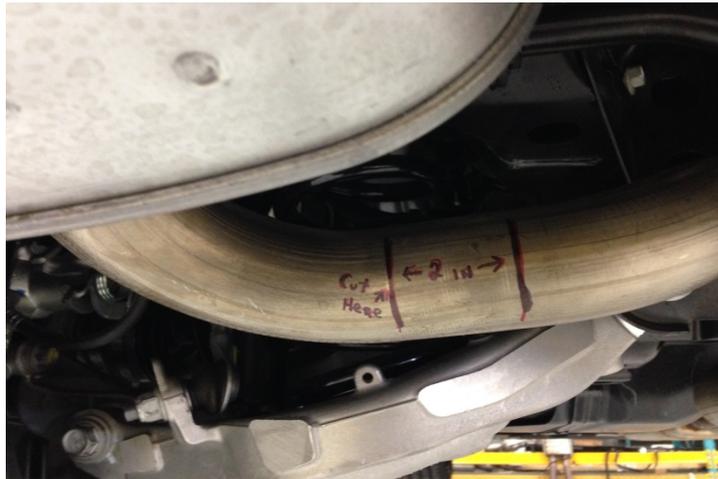


Fig. 1

Driver side muffler (Cut line is the start of the bend going into the muffler)



Fig. 2

Passenger side muffler (Cut line is the start of the bend going into the muffler)

Step 3: Using a metal cutting saw, cut both driver and passenger intermediate pipes at cut lines. (See Fig. 3)



Fig. 3

Step 4: After cutting is completed, remove muffler from rear hanger, deburr intermediate pipe. (See Fig. 4)



Fig. 4

- Step 5:** Install driver hand muffler into rear hanger slide clamp onto muffler pipe, slide muffler onto the pipe that you just cut, torque clamp to 48 Nm (35 lb-ft). (See Fig. 5)



Fig. 5

- Step 6:** Install passenger hand muffler into rear hanger slide clamp onto muffler pipe, slide muffler onto the pipe that you just cut, torque clamp to 48 Nm (35 lb-ft). (See Fig. 6)



Fig. 6

Step 7: Check all fasteners for proper torque.

Step 8: Check alignment of mufflers in rear bumper cover.



Step 9: Lower vehicle and road test.