



## M-7210-Z3 Focus Short-Throw Shifter (fits 2000-April 2002) INSTALLATION INSTRUCTIONS

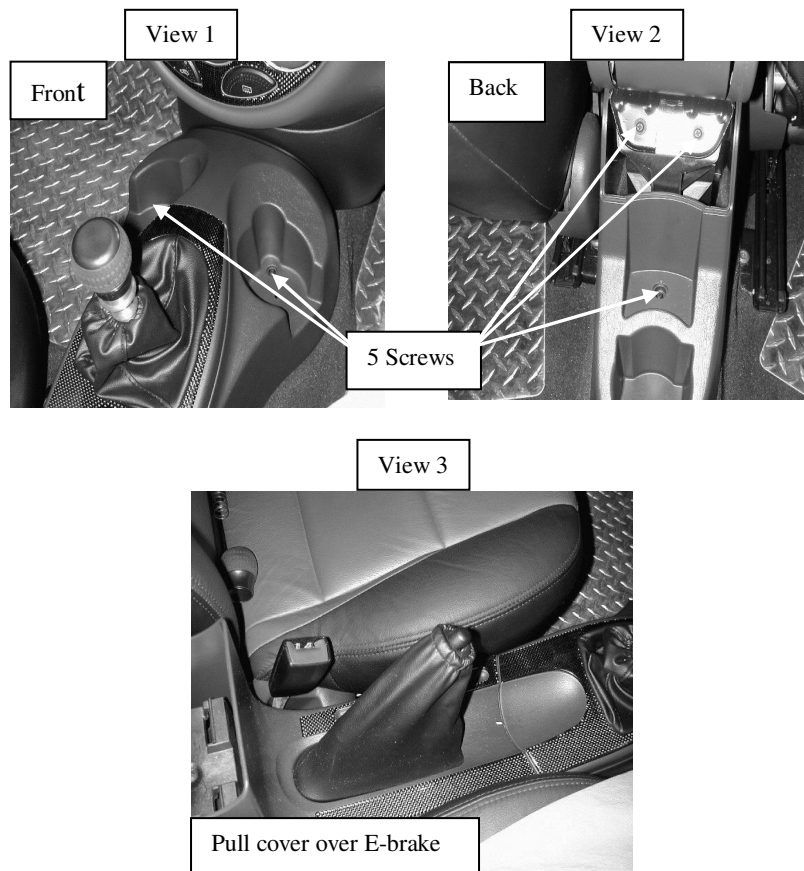
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Please visit [www.fordracingparts.com](http://www.fordracingparts.com) for the most current instruction information

**!!! PLEASE READ ALL OF THE FOLLOWING INSTRUCTIONS CAREFULLY PRIOR TO INSTALLATION.  
AT ANY TIME YOU DO NOT UNDERSTAND THE INSTRUCTIONS, PLEASE CALL THE FORD RACING  
TECHLINE AT 1-800-367-3788 !!!**

### INSTALLATION INSTRUCTIONS:

- STEP 1:** Disassemble and remove the factory shift knob. This is done by turning the knob counter clockwise. Remove the knob and spring and place them off to the side. You will need them later.
- STEP 2:** The second step is to remove the factory center console. Remove the two cup holders in front of the shifter (view 1). Remove both Phillips screws from underneath. From the back seat, remove the cover behind and under the armrest. There are two screws under this cover (view 2). Remove the screws and armrest. Underneath that, there will be a small cover that has a screw under it. Remove it. Then remove leather shift boot by unsnapping the plastic retaining collar and sliding the assembly off the lever. Now to remove the center console, make sure you engage the emergency brake fully up then slide the leather cover over it (view 3). Now you can remove the center console.

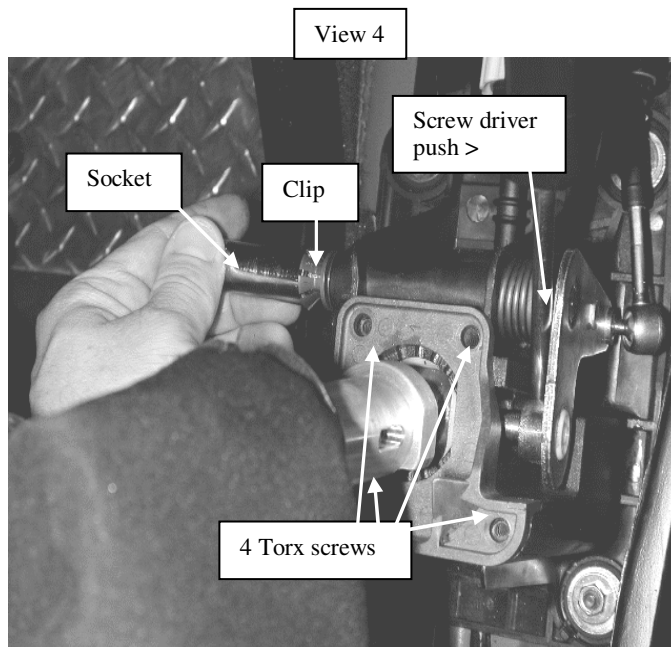


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**STEP 3:** Next, disassemble the factory shifter (view 4). First, take a flat head screwdriver and pop off the lower cable bushing that is attached to the bottom of the shifter. Next, disconnect the shaft in front of the shifter. Use a 1/2" socket pushing it against the retaining clip while prying on the other side of the base with a screwdriver (take note on how the factory coil spring was on). Finally, use a T-20 Torx socket to remove the 4 Torx screws holding the shifter into the base. Slide the front shaft to the passenger side and lift up on the shifter assembly to remove the shifter assembly.

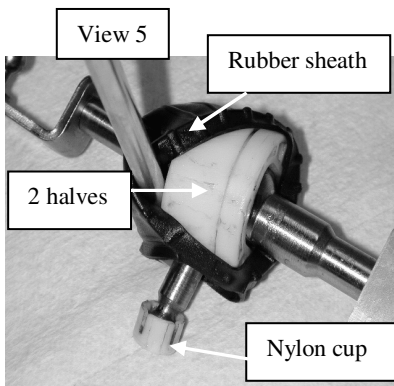


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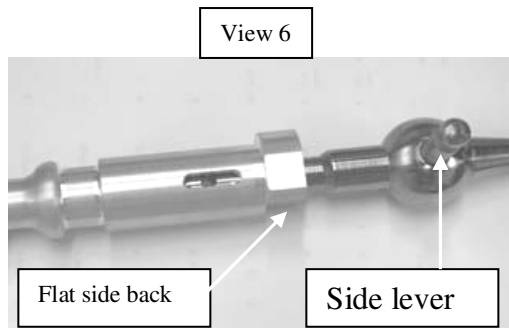
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- STEP 4:** Now you need to swap parts off the stock shifter over to your new Ford Racing Shifter. Remove the black rubber sheath that holds the upper and lower nylon halves of the stock shifter together and pull them off (view 5). Also remove the small nylon cup from the side pin. Grease the ball portion of the new shifter with the OEM factory grease or any other quality grease. Re-install the nylon cup, upper and lower halves with the rubber sheath onto the Ford Racing shifter in the same manor you took it of.



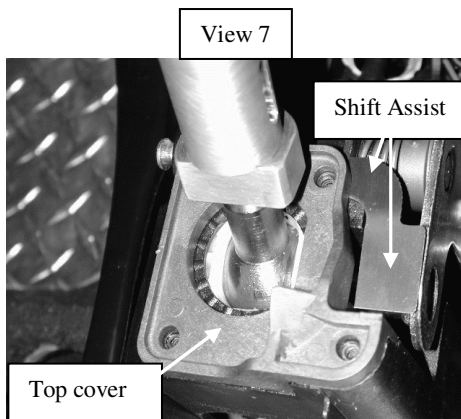
- STEP 5:** Install your new reverse lock on the Ford Racing shifter making sure the side lever of the shifter is facing up and the flat portion of the reverse lock is facing back (view 6). Insert the provided roll pin through the reverse lock and into the hole in the new shifter. Hold the roll pin in place and hammer it in so it is flush with the reverse lock.



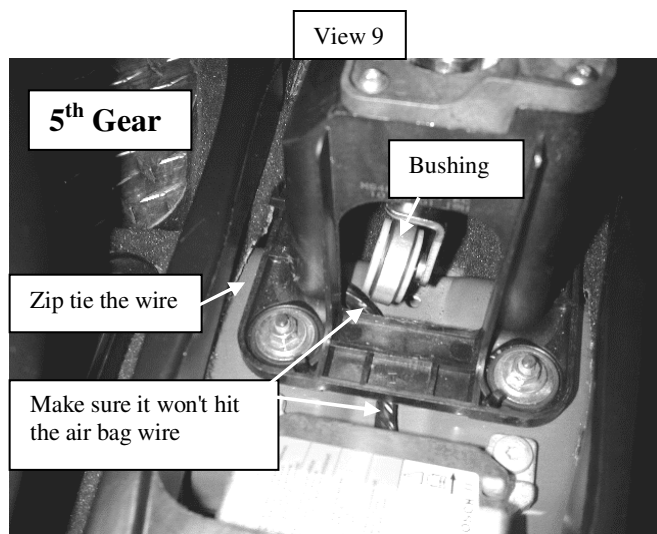
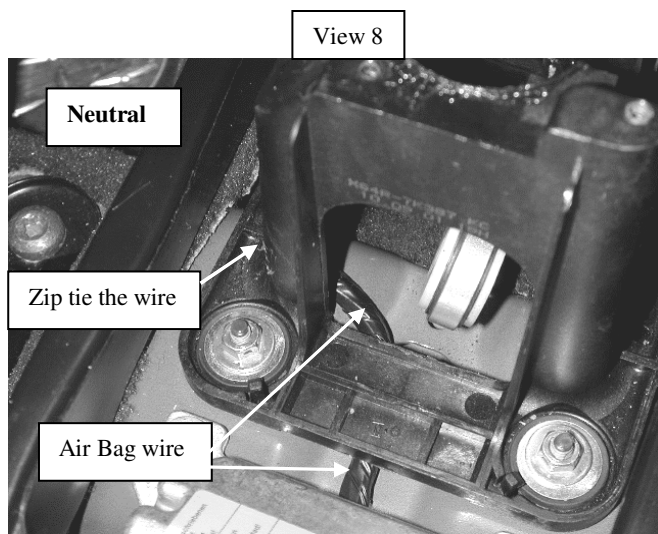
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- STEP 6:** Insert the Ford Racing shifter into the shifter base. Reconnect the lower cable bushing to the bottom of the shifter. Reconnect the front shaft by pushing the nylon cup back into the side bracket and making sure that the factory coil spring is seated properly. Push the whole shaft assembly toward the driver's side and push the retaining clip on. Mount the exclusive Steeda Shift Assist Spring between the shifter base and the top cover that holds down the shifter (view 7). Reinstall the 4 Torx screws to the base.



- STEP 7:** **This is the most important step!** Look under the shift lever towards the floor. There you should find a wire that runs under the shifter base (view 8). **This wire is for your airbag control module and must be relocated so it won't interfere with the shifter.** You need to move this wire to the driver's side of the shifter base. Use the supplied zip tie and attach it to the side of the base (view 9). Shift the lever several times through the gears (especially 3<sup>rd</sup> and 5<sup>th</sup>) and make sure you have enough clearance so that the wire won't interfere with the lever.



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- STEP 8:** You can now reinstall the center console in the reverse steps that it took to remove it. Make sure the emergency brake is up.
- STEP 9:** Now take the leather shift boot and cut the zip tie that holds the boot to the factory plastic reverse lock. Take the supplied zip tie and attach the factory boot to your new billet reverse lock. Then snap back in the leather shift boot.
- STEP 10:** Screw the shift knob and factory spring on to the shifter. Run it through the gears to make sure everything feels smooth and the reverse lock is working correctly.

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